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Plan de Recuperación,  
Transformación y  
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**CSIC**

CONSEJO SUPERIOR DE INVESTIGACIONES CIENTÍFICAS

# The DMAPS Upgrade of the Belle II Vertex Detector

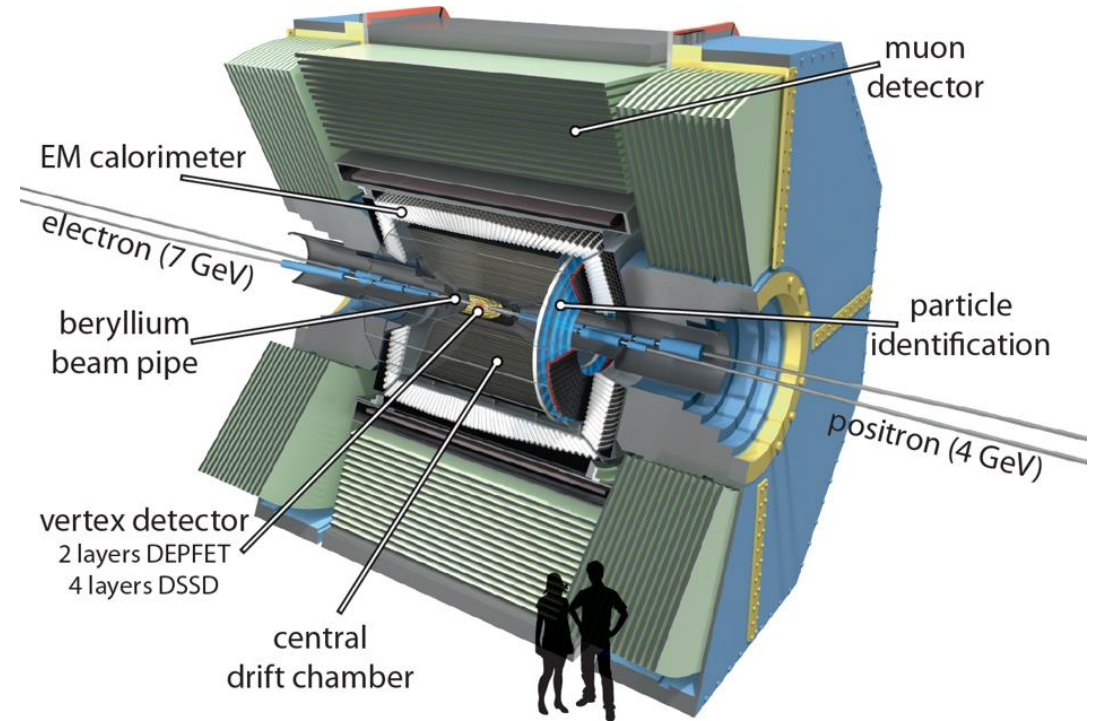
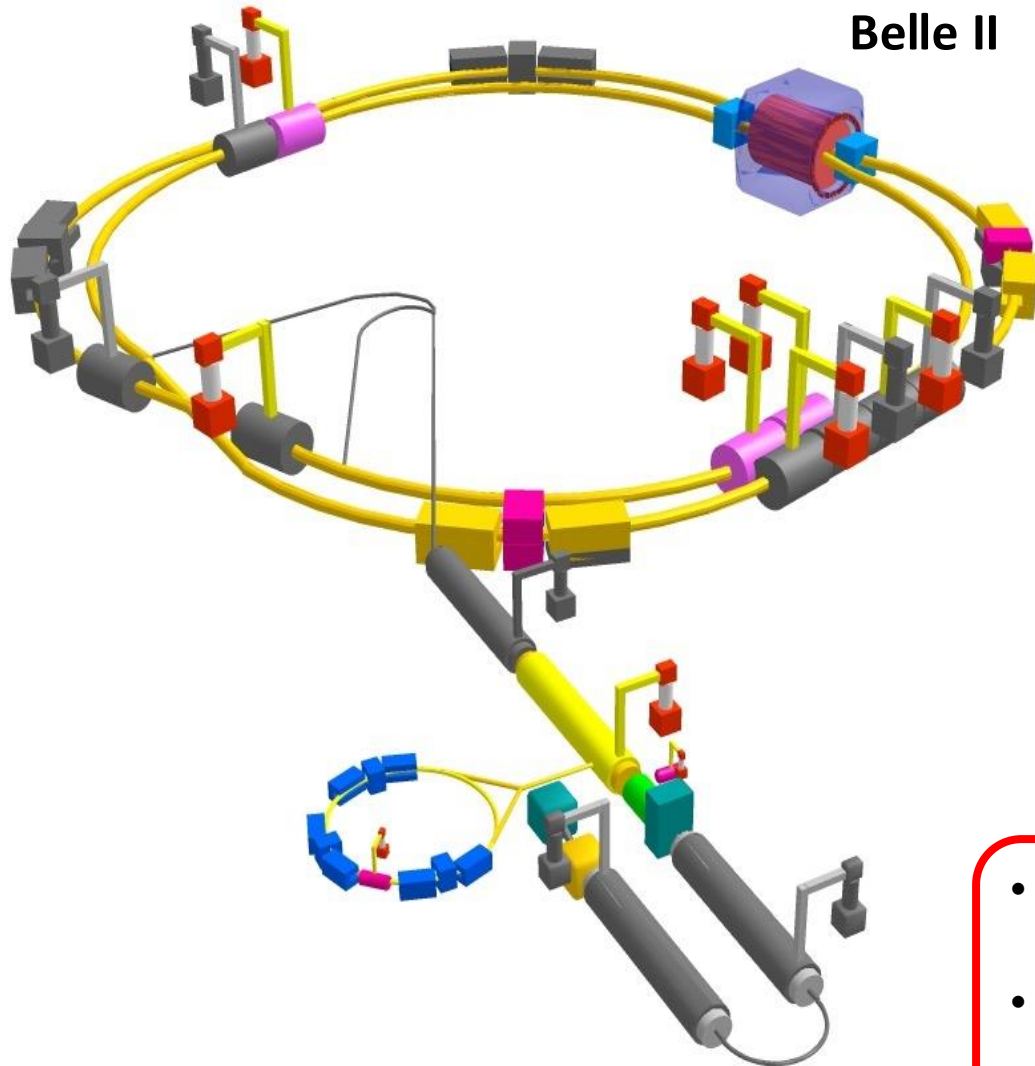
C. Marinas, IFIC (CSIC-UV)

**IFIC** INSTITUT DE  
FÍSICA  
CORPUSCULAR

cmarinas@ific.uv.es



# SuperKEKB and the Belle II Experiment



- SuperKEKB: Asymmetric energy  $e^+e^-$  collider  
 $E_{\text{cm}} = m(\Upsilon(4S)) = 10.58 \text{ GeV}$
- Peak luminosity:  $\mathcal{L} = 6 \cdot 10^{35} \text{ cm}^{-2} \text{ s}^{-1}$  (x30 than KEKB)  
Beam size reduction. Higher current (x2 higher).

# The SuperKEKB Accelerator

Mt. Tsukuba

SuperKEKB ring (HER+LER)

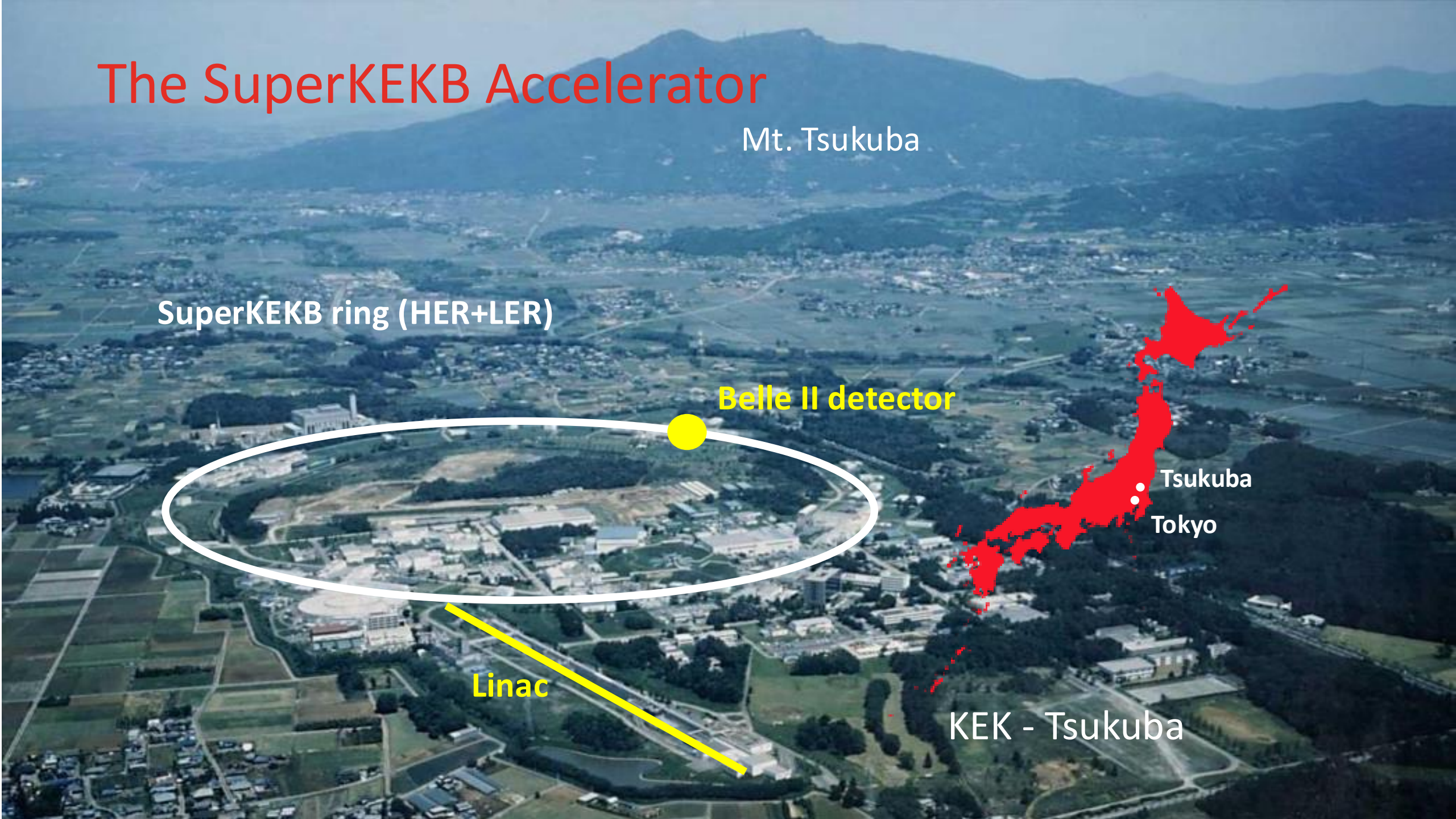
Belle II detector

Linac

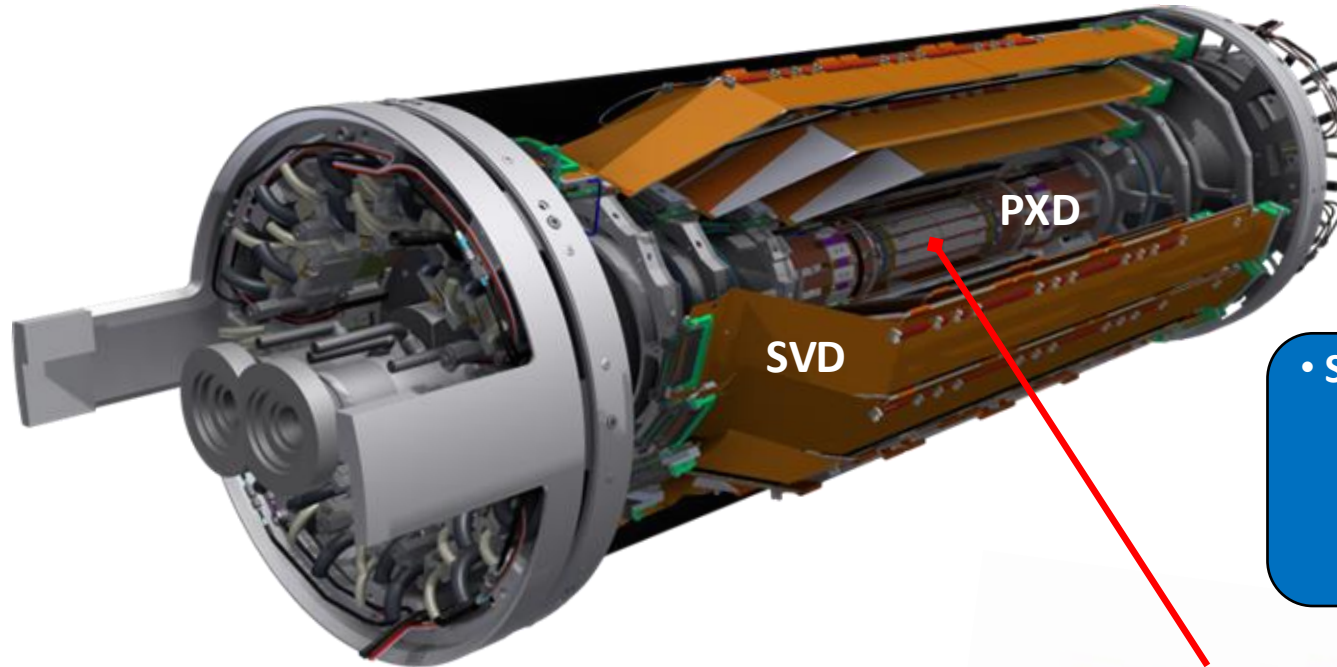
KEK - Tsukuba

Tsukuba

Tokyo



# Belle II Vertex Detector

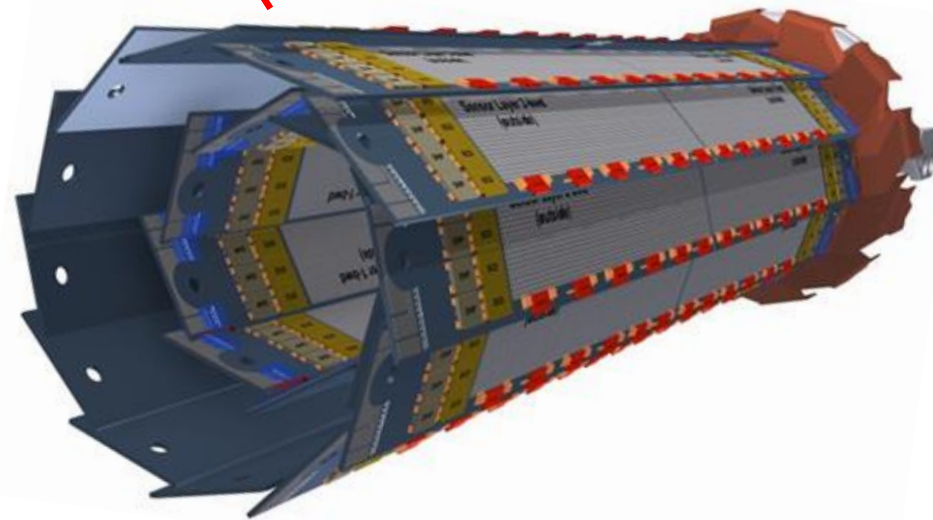


- **Silicon Vertex Detector (SVD)**

- 4 layers of DSSD
- $r = 3.9 \text{ cm}, 8.0 \text{ cm}, 10.5 \text{ cm}, 13.5 \text{ cm}$
- $L = 60 \text{ cm}$
- $\sim 1 \text{ m}^2$

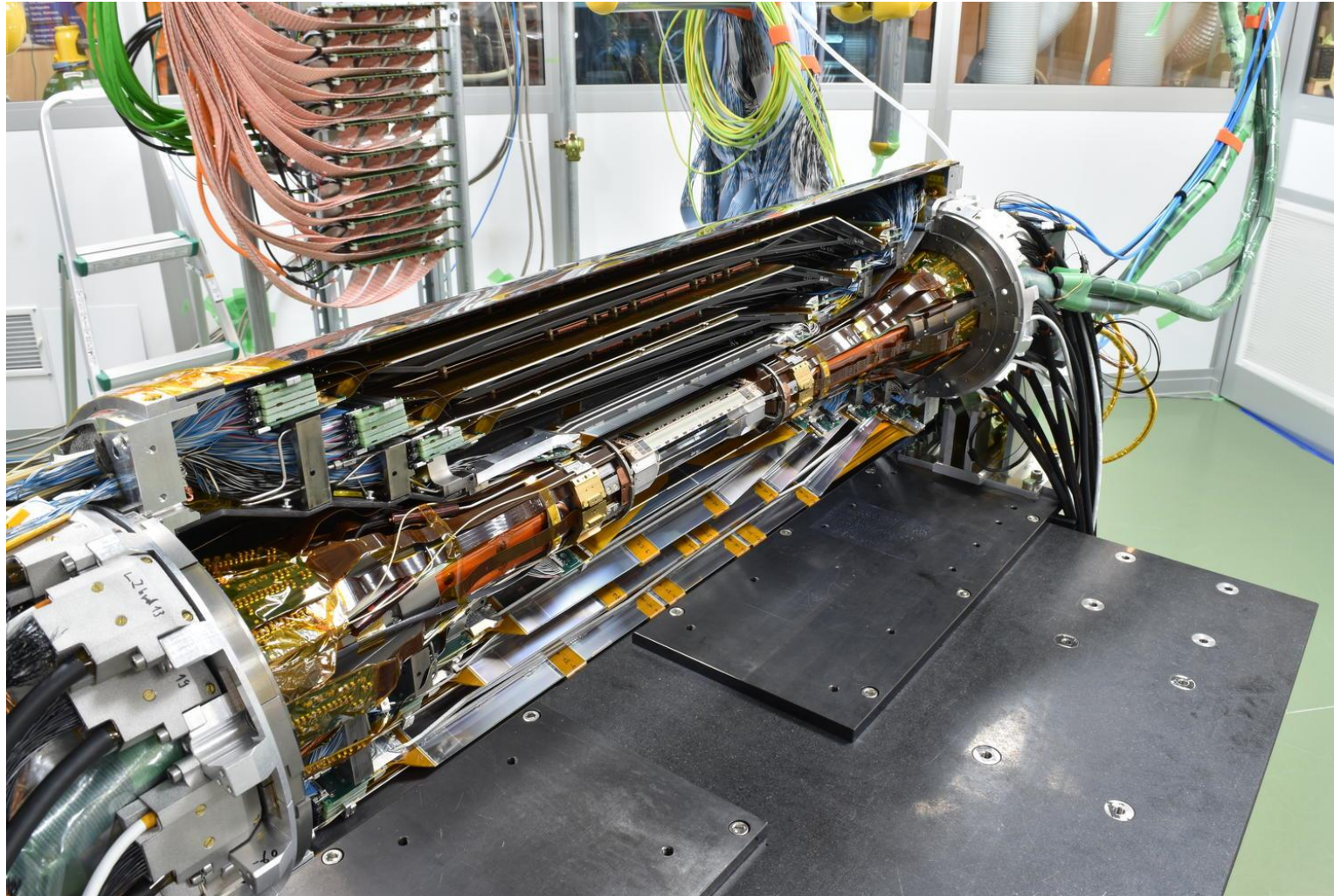
- **Pixel Detector (PXD)**

- 2 layers of DEPFET pixels
- $r = 1.4 \text{ cm}, 2.2 \text{ cm}$
- $L = 12 \text{ cm}$
- $\sim 0.027 \text{ m}^2$

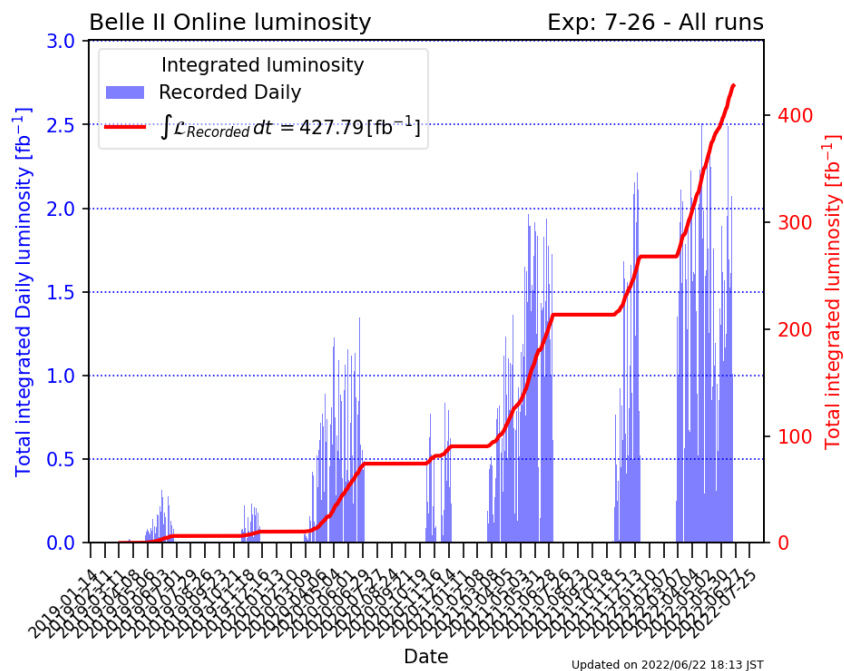


# Belle II VXD during Run 1

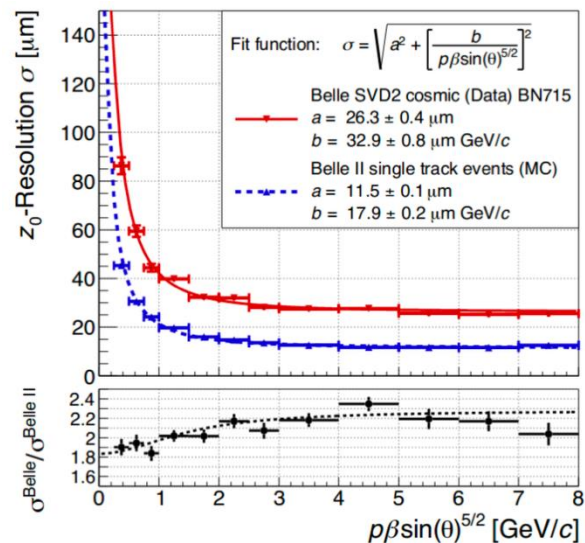
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# End Run 1 Status and Performance Benchmarks



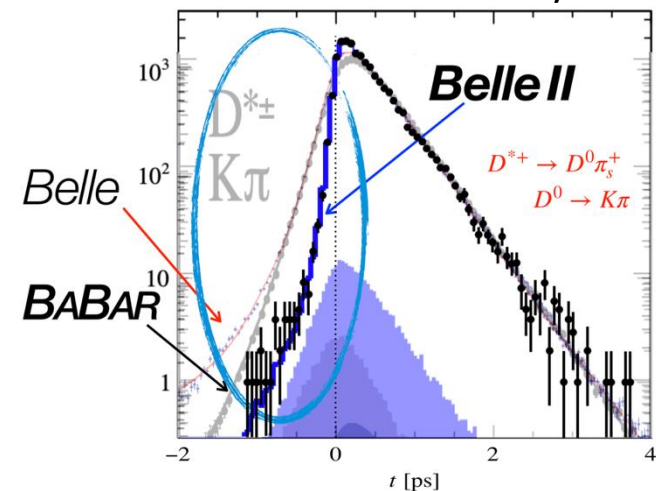
- $L_{\text{peak}} = 4.7 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$  (x2 KEKB)
- $L_{\text{integrated}} = 430 \text{ fb}^{-1}$  ( $\sim$ BaBar)
- Data taking efficiency  $\sim 90\%$
- Precision measurements



Decay time resolution x2 better than Belle and BaBar

Excellent tracking performance (2x better single vertex resolution wrt Belle)

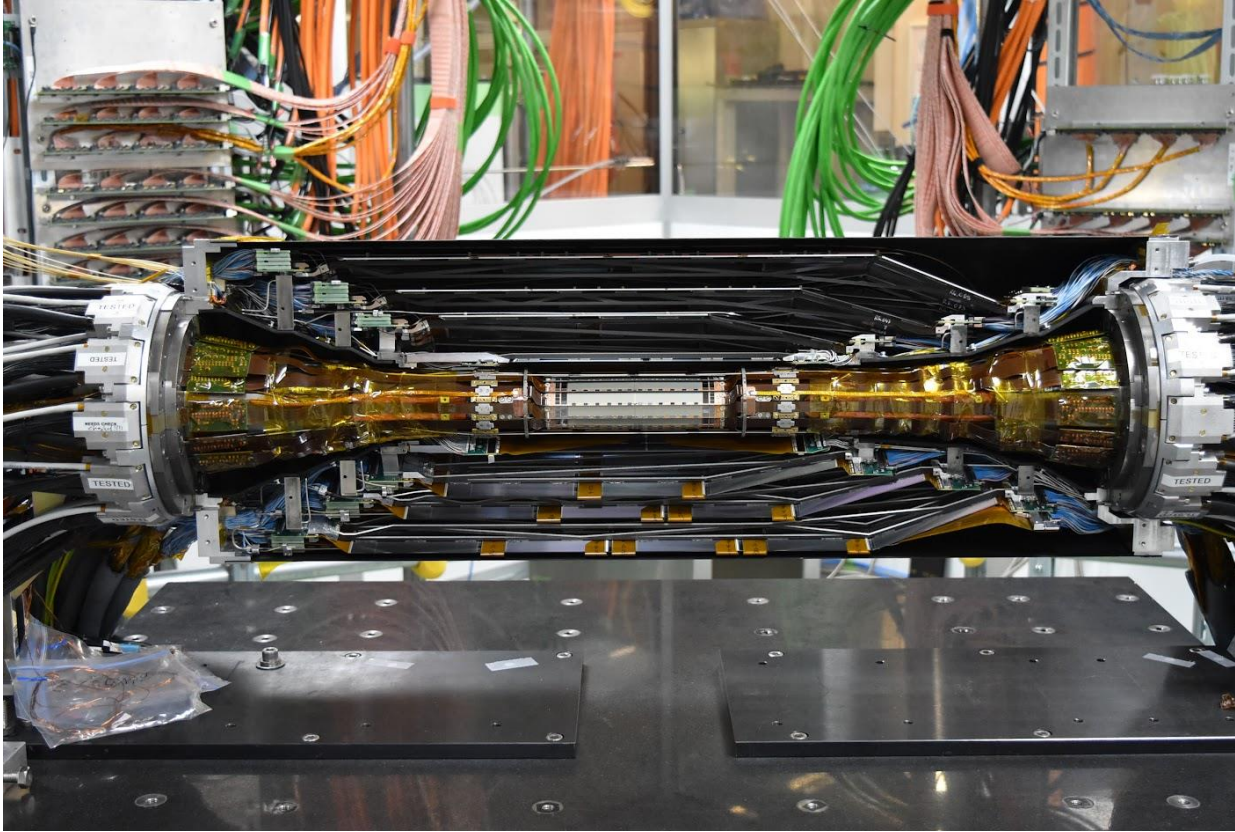
World's best D lifetime measurement with only 72  $\text{fb}^{-1}$



Important test of Belle II tracking performance  
 $\rightarrow$  VXD reconstruction, track finding and vertex fitting

# VXD Detector Upgrade – LS1 (2022/2023)

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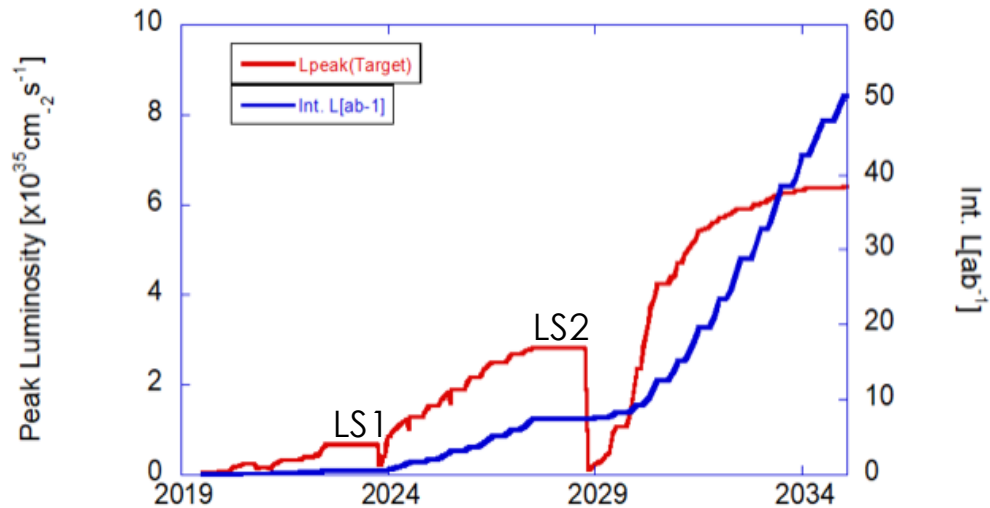


- Detector upgrades:
  - Installation of complete pixel detector
- Machine upgrades:
  - New more resilient collimators
  - Additional background shielding

→ Run 2 ongoing. Target for 2024:  $10^{35} \text{ cm}^{-2}\text{s}^{-1}$

# Belle II Upgrade Program

SuperKEKB **peak** & **integrated** luminosity vs time



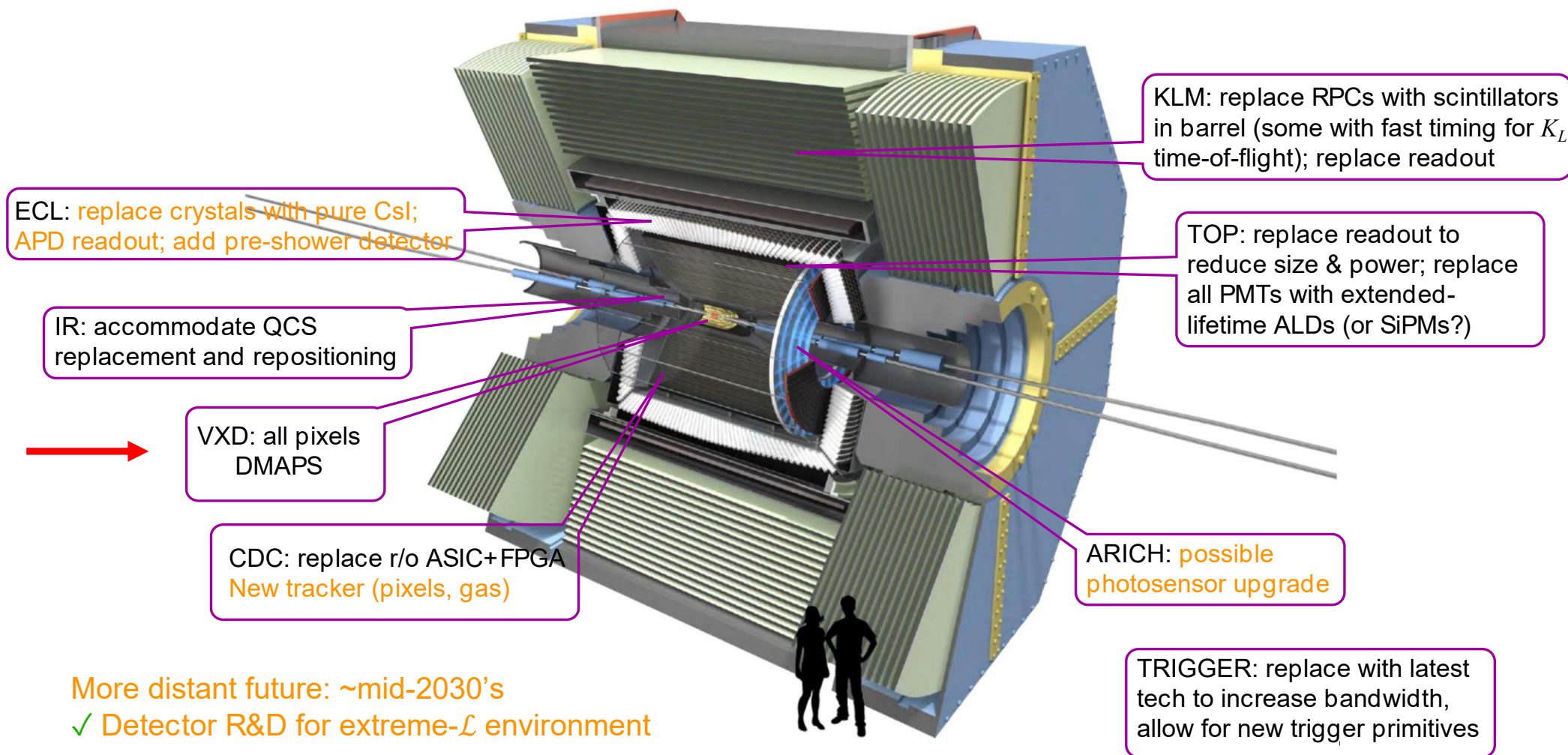
LS1 : Actual detector consolidation

LS2 : Possible IR and detector upgrades

Path to the future:

- 1) Improve machine performance and stability  
Beam blowup, lifetime, injection power, beam losses
  - 2) Reduce detector backgrounds  
Single beam, injection and luminosity backgrounds
  - 3) LS1 Detector consolidation toward  $2 \times 10^{35} \text{ cm}^{-2} \text{ s}^{-1}$   
Installation of more robust components
  - 4) LS2 Detector upgrade toward  $6 \times 10^{35} \text{ cm}^{-2} \text{ s}^{-1}$   
Including possibly a redesign of the interaction region
- More performant detector and robust against machine-induced backgrounds

# Belle II Upgrades – LS2 and Beyond



# Requirements for VXD Upgrade

Upgrade motivation:

- Cope with larger background activity
- Improve momentum and impact parameter resolution in low  $p_T$  region
- Simplify tracking chain with all layers involved
- Operation without special modes nor data reduction

## Key sensor specifications:

- Pixel pitch 30-40  $\mu\text{m}$
- Integration time  $\lesssim 100$  ns
- Power dissipation  $\lesssim 200$  mW/cm<sup>2</sup>

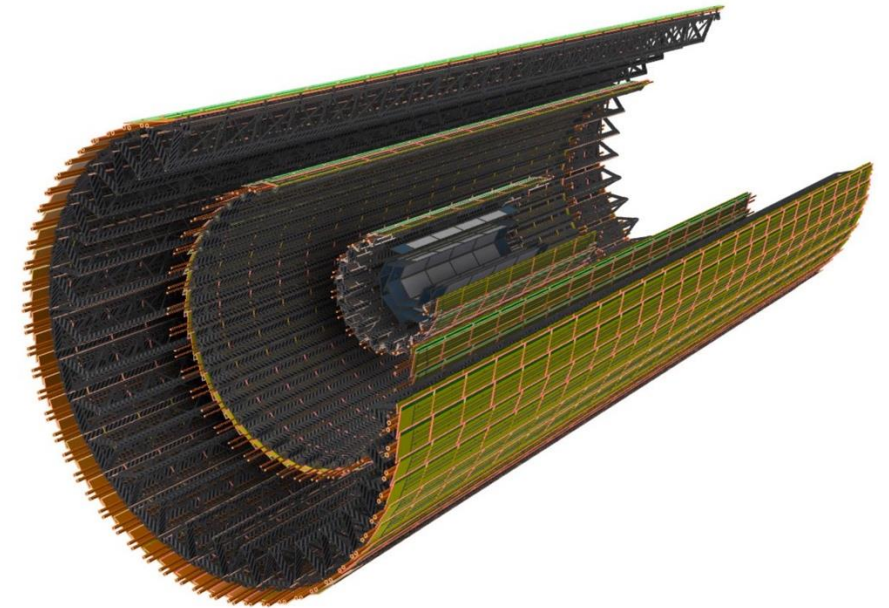
Improve physics reach per  $\text{ab}^{-1}$

Radius range	14 – 135 mm
Tracking & Vertexing performance	
Single point resolution	< 15 $\mu\text{m}$
Material budget	0.2% $X_0$ / 0.7% $X_0$ inner- / outer- layer
Robustness against high radiation environment (innermost layer)	
Hit rate	$\sim 120$ MHz/cm <sup>2</sup>
Total ionizing dose	$\sim 10$ Mrad/year
NIEL fluence	$\sim 5e13$ n <sub>eq</sub> /cm <sup>2</sup> /year

# Belle II Upgrade: VTX - DMAPS

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- 5 straight layers barrel, using CMOS pixel sensors
- Low material : 0.2%  $X_0$  (L1+L2) - 0.5% (L3) - 0.8%  $X_0$  (L4+L5)
- Moderate pixel pitch  $\sim 30 \mu\text{m}^2$
- Time precision 50-100 ns
  - Option for track-triggering with a fast low-space-granularity
- iVTX: innermost 2 layers, self-supported, air cooled
- oVTX: 3 outer layers, CF structure, water cooled
- Overall service reduction and operation simplification



# TJ-Monopix Family

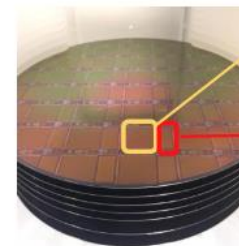
**DMAPS in TJ 180 nm: Concept**

W. Snoeys et al. <https://doi.org/10.1016/j.nima.2017.07.046>

$C_d \leq 3fF$        $P \approx \frac{S}{N} \approx \frac{Q}{C_d}$

- **Small sensor capacitance (Cd)**
  - Key for low power/low noise
- **Radiation tolerance challenges**
  - Modified process
  - Small pixel size
- **Design challenges**
  - Compact, low power FE
  - Compact, efficient R/O

## Large scale demonstrator chip development



- MALTA
    - Asynchronous readout
  - TJ-Monopix1
    - Synchronous column-drain R/O
- ↓
- Process modification enhancements, Cz substrate ⇒ improved efficiency
- ↓
- TJ-Monopix2: Improved full-scale DMAPS

TJ-Investigator characterization	TJ-Monopix1 & MALTA Design	TJ-Monopix1 & MALTA Submission	Mini-MALTA sub. with process fixes	TJ-Monopix1 resub. process fixes & Cz	TJ-Monopix2 & MALTA2 Design	TJ-Monopix2 & MALTA2 Submission	TJ-Monopix2 Characterization	"OBELIX" Design
Q2 2016	Q4/2016	Q3/2017	Q3/2018	Q2/2019	Q2/2019	Q3/2020	Present	- Future plans -

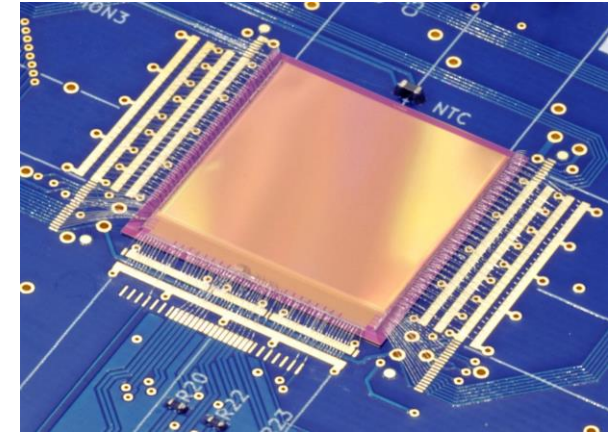
Full scale System-ready: LDO, CDR, memory etc.

**Present**

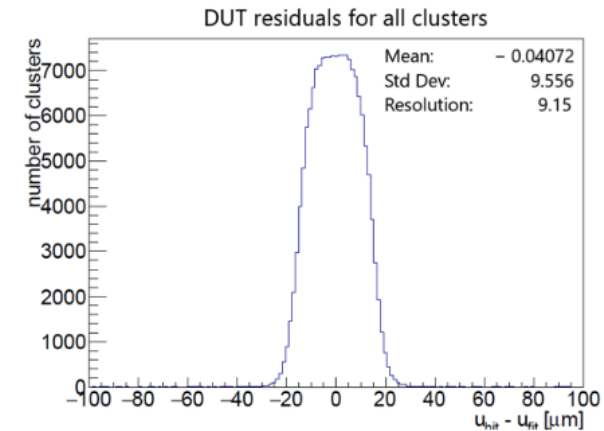
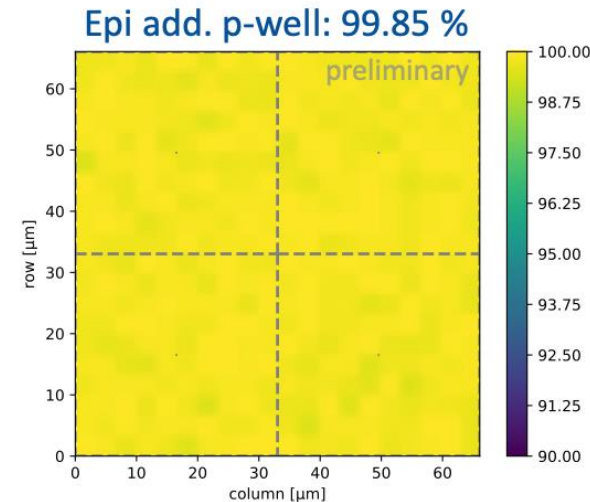
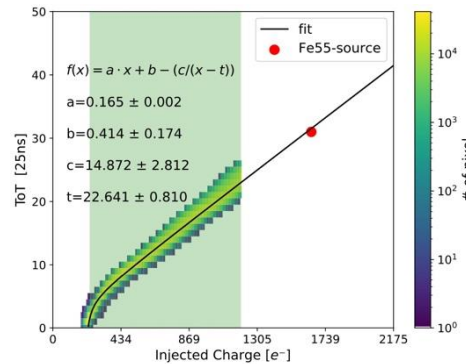


# TJ-Monopix2 Characterization



- TJ-Monopix2 as forerunner of OBELIX
  - 33x33  $\mu\text{m}^2$  pitch, 25 ns integration, 2x2  $\text{cm}^2$  matrix
  - 7 bit ToT information, 3 bit in-pixel threshold tuning
  - Various sensing volume thickness (CZ-bulk, epi-30  $\mu\text{m}$ )



- Detailed characterisation
  - In-laboratory
    - Threshold / noise
    - ToT calibration
  - In-beam (DESY, 5 GeV electrons)
    - Efficiency  $\sim 99\%$
    - Position resolution  $\sim 9 \mu\text{m}$

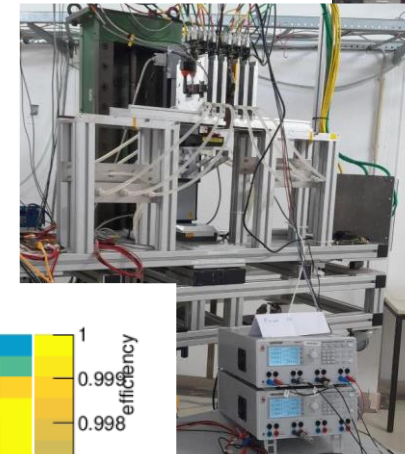
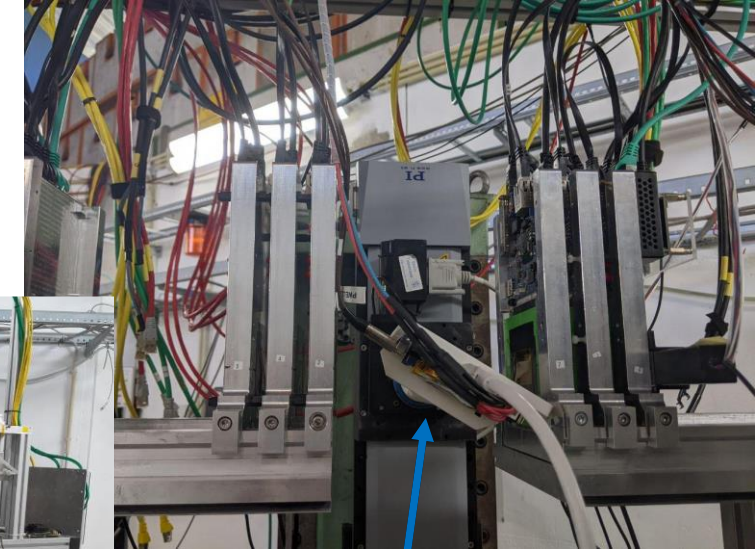


# Irradiated TJ-Monopix2 Test Beam

Serial	Irradiation	Substrate
W02R05	None	30 $\mu\text{m}$ EPI
W02R09	Neutrons 1 $\times$ 	30 $\mu\text{m}$ EPI
W05R16	Protons 5 $\times$ 	30 $\mu\text{m}$ EPI
W08R19	None	30 $\mu\text{m}$ EPI
W14R12	None	Cz

Parameter scans:  
HV, IBias, PSub, VClip, BCID, ...

Angular scans, resolution, efficiency



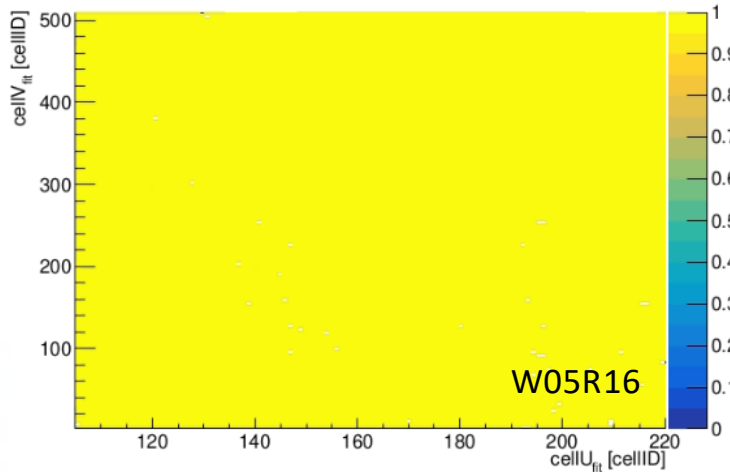
Telescope planes 4-6

TJ-Monopix2

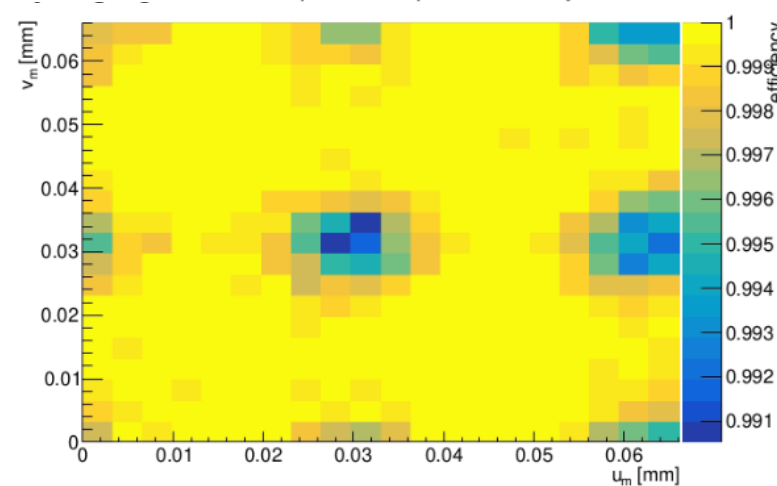
Telescope planes 1-3

Efficiency  $>99\%$  for  $5 \times 10^{14} \text{ n}_{\text{eq}}/\text{cm}^2$  (310  $e^-$  threshold)  
Cluster position residuals  $\sim 9.5 \mu\text{m}$

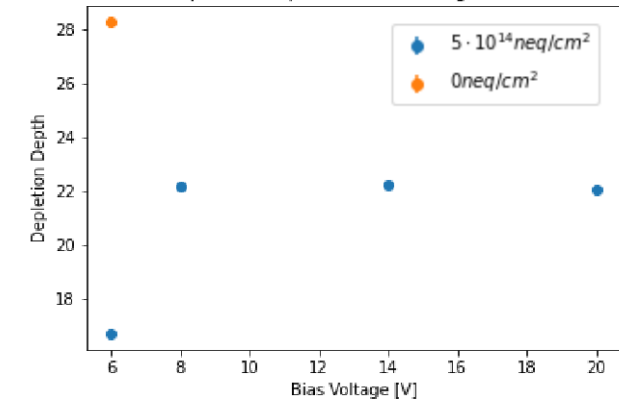
Run 879 Roi hit efficiency map



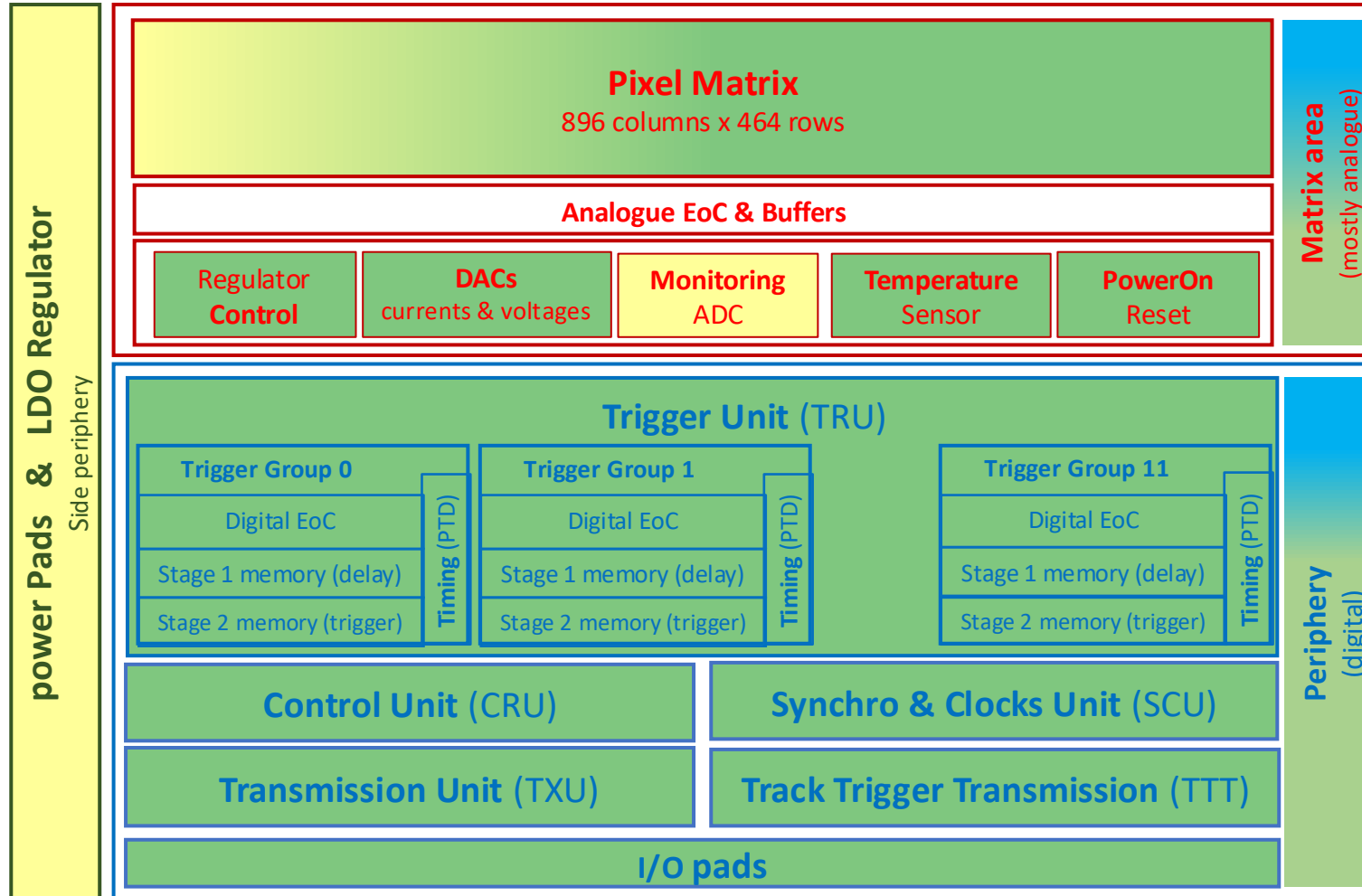
perPixel inpixel efficiency



Depletion Depth vs. Bias Voltage for NF



# OBELIX – Design Status



- Main functionalities done (but regulator)
  - Pixel options chosen
- Final integration on-going
- Simulation/verification = main activity
- Documentation: started

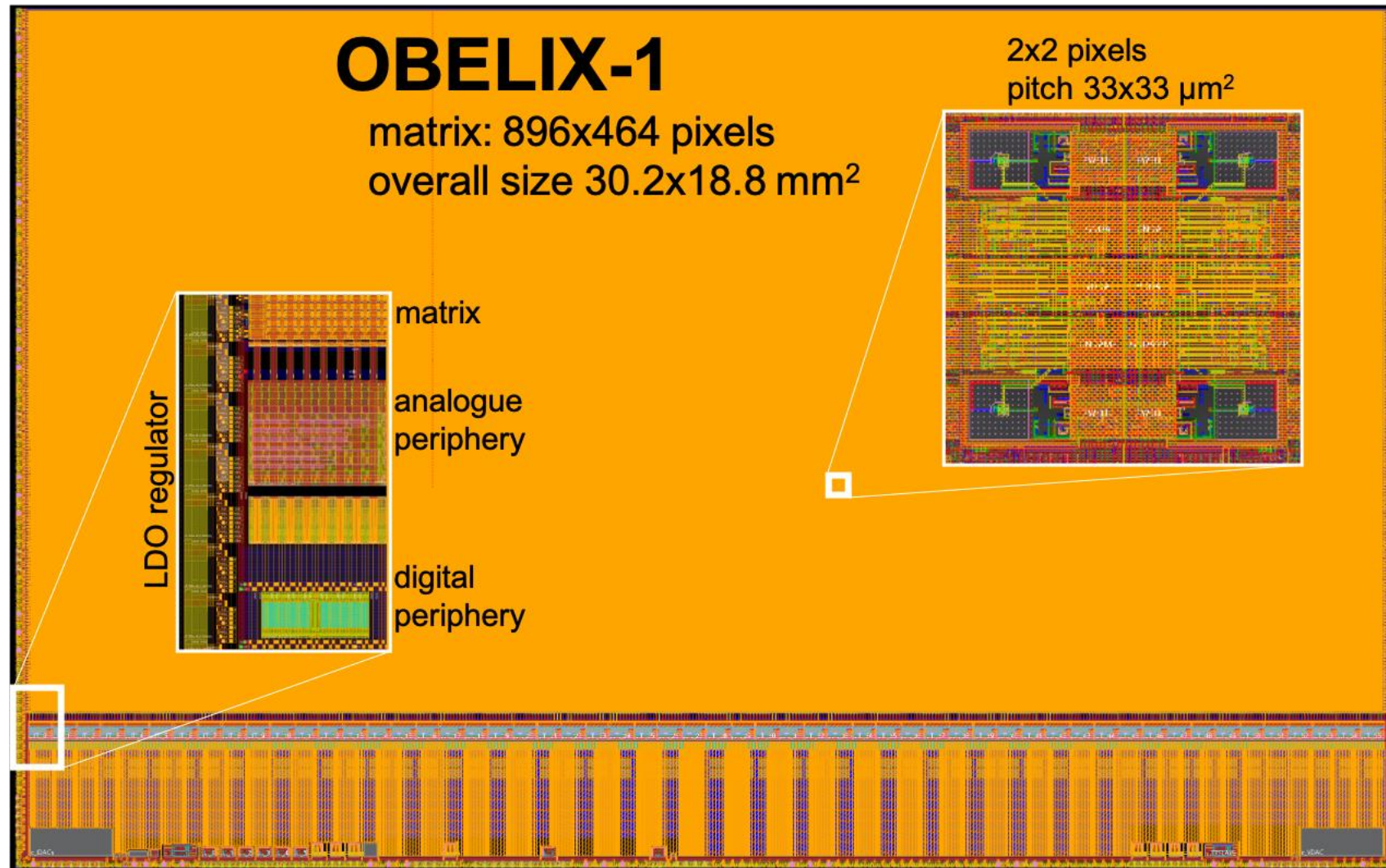


Submission: Q3-2024

Design: on-going done

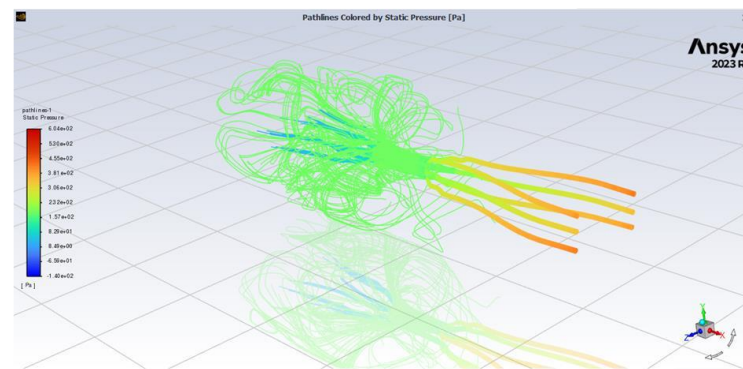
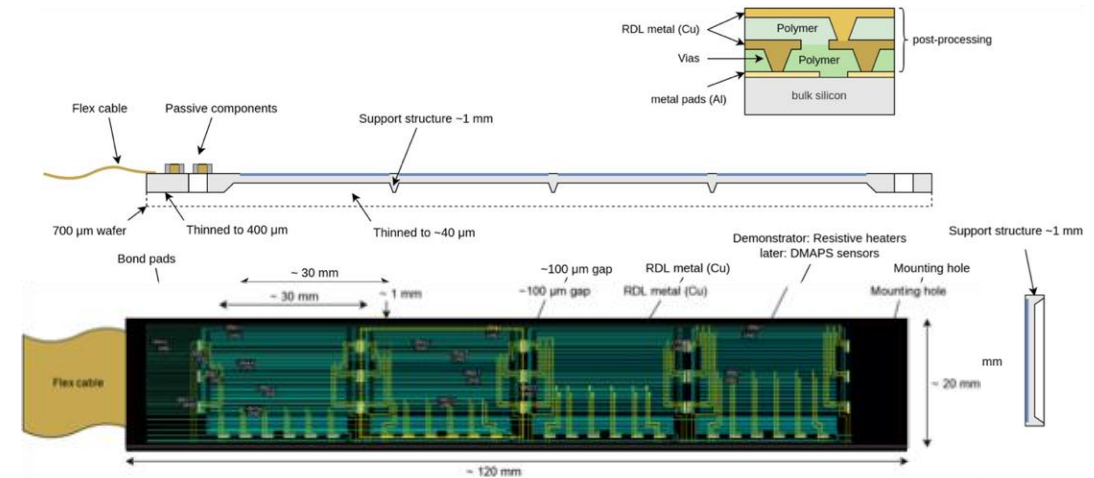
Simulation/Verification: on-going done

# OBELIX – Layout



# iVTX Inner Layer Concept

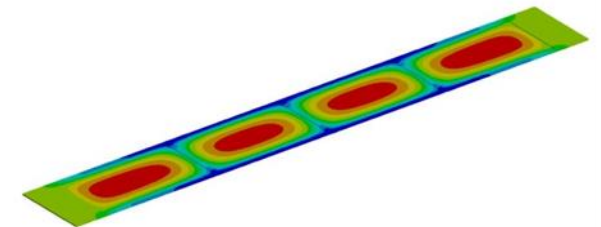
- All-silicon module < 0.15 %  $X_0$ 
  - 4 contiguous sensors diced as a block from the wafer
  - Redistribution layer for interconnection
  - Heterogeneous thinning for thinness & stiffness
- Prototyping
  - First real-size ladders at IZM-Berlin with dummy Si
    - True iVTX geometry available
- Simulation on cooling
  - Dry air cooling 15°C
  - Assume 200 mW/cm<sup>2</sup>



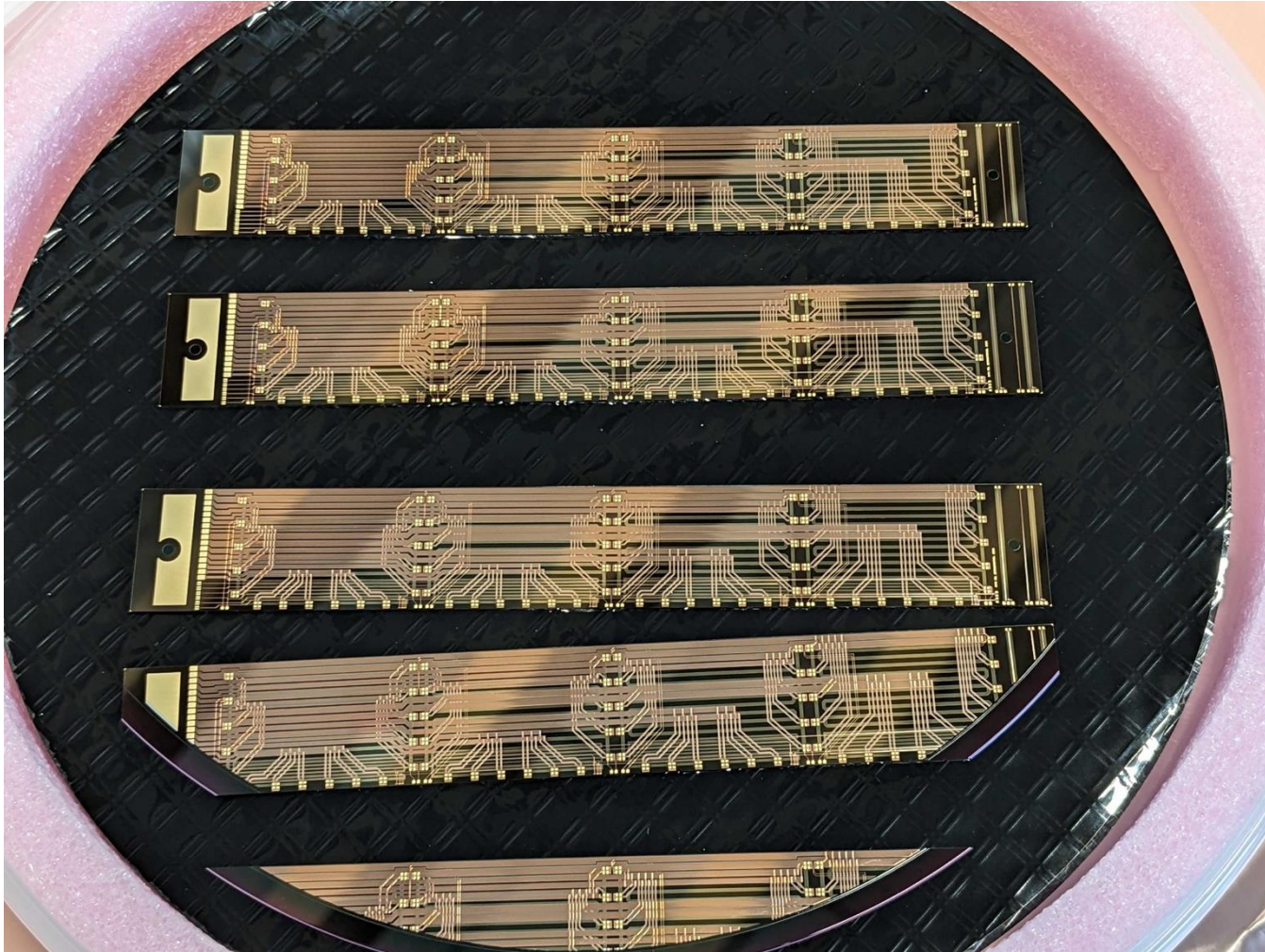
B: Coques  
Type: Temperature  
Unit: °C  
Temps: 1 s  
03/06/2022 10:57

19,838 Max  
19,723  
19,609  
19,494  
19,38  
19,265  
19,151  
19,036  
18,922  
18,807 Min

$T_{MAX} \sim 20^{\circ}C$   
 $\Delta T < 5^{\circ}C$



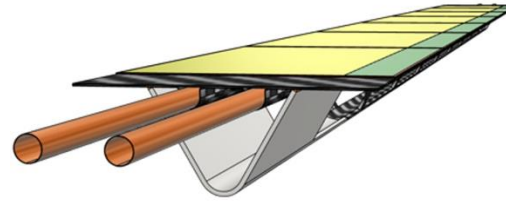
# iVTX Ladder Demonstrator



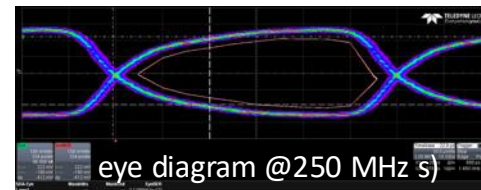
- Production finished smoothly:
  - FE-13 and heaters
  - 300 – 700  $\mu\text{m}$  thick
- Characterization started:
  - First quality inspection with needles shows resistivity is on the expected range.
  - Integrity of data lanes will follow

# oVTX Outer Layer Concept

- Long ladders
  - Evolving from ALICE-ITS2
    - Carbon-fiber truss support frame
    - Cold-plate with water coolant
    - Long-flex for power & data
- Prototypes for L5 under test
  - Deformation & vibration
    - Max sagitta  $\sim 500 \mu\text{m}$
    - First resonance  $f=250 \text{ Hz}$
  - Signal propagation
  - Cooling at  $T_{\text{room}} \sim 24^\circ\text{C}$ 
    - Leakless water flow at  $T_{\text{in}} = 10^\circ\text{C}$
    - Heaters dissipating  $200 \text{ mW/cm}^2$
    - $22^\circ\text{C} < T_{\text{sensors}} < 26^\circ\text{C}$



- L3-4, radius 4-9 cm, length  $< 50 \text{ cm}$ 
  - Single sensor row,  $\sim 0.5 \% X_0$
- L5, radius 14 cm, length 70 cm
  - Double sensor rows,  $\sim 0.8 \% X_0$



# Summary: LS2 Upgrade Plans

---

- Vertex detector: Plans to replace VXD with a fully pixelated CMOS detector (VTX)
  - TJ-Monopix2 performance, including irradiated devices, matches expectations  
→ Solid steppingstone towards OBELIX, to be submitted in Q3 2024
  - Preparing complete ladder demonstrators, including its test stands  
→ Detector layer concept validations incorporated on the CDR
  - Preparing the next big step: **TDR**



**THANK YOU**



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Plan de Recuperación,  
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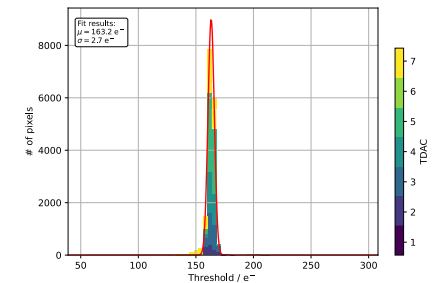
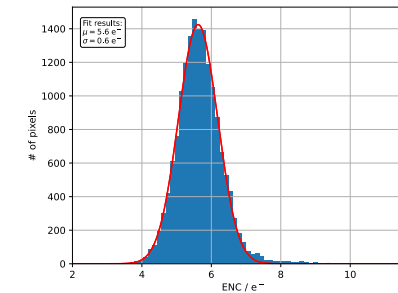
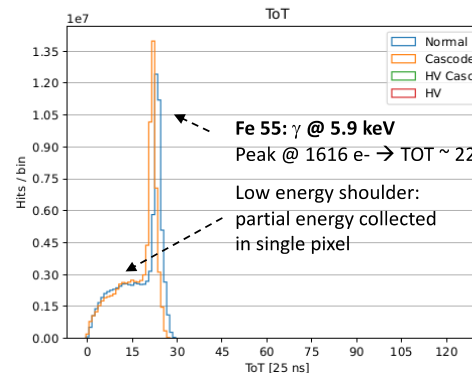
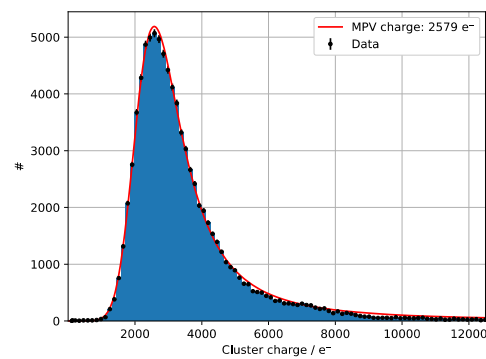
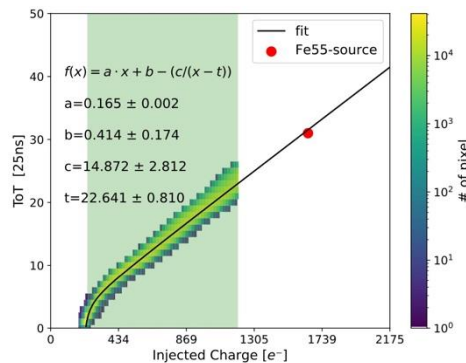
CONSEJO SUPERIOR DE INVESTIGACIONES CIENTÍFICAS

# TJ-Monopix2 Characterization

For all FE flavors and all pixels:

Noise, threshold and threshold dispersion

ToT calibration curve (internal injection and sources)



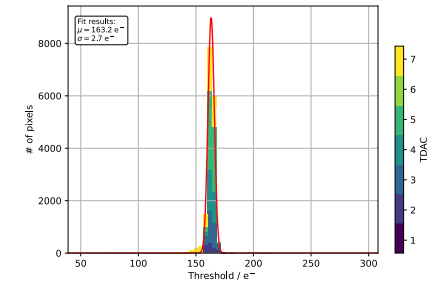
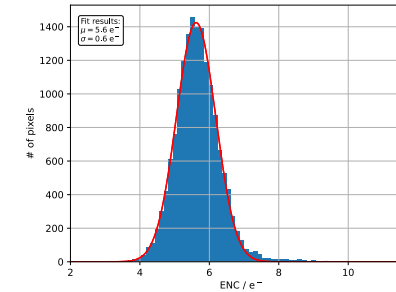
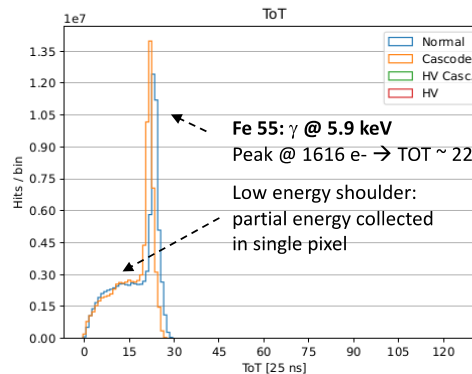
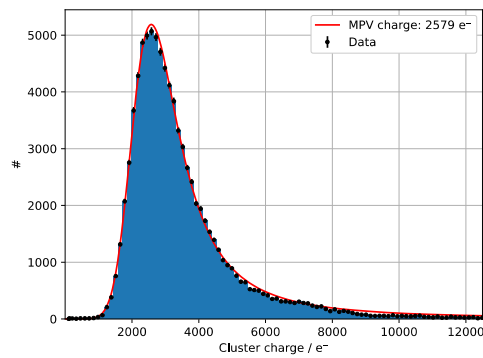
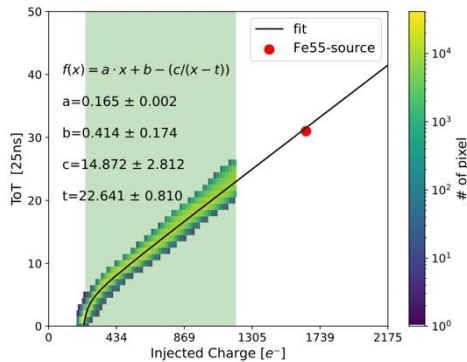
Consistently achieving <300 e<sup>-</sup> threshold levels in all samples

# TJ-Monopix2 Characterization

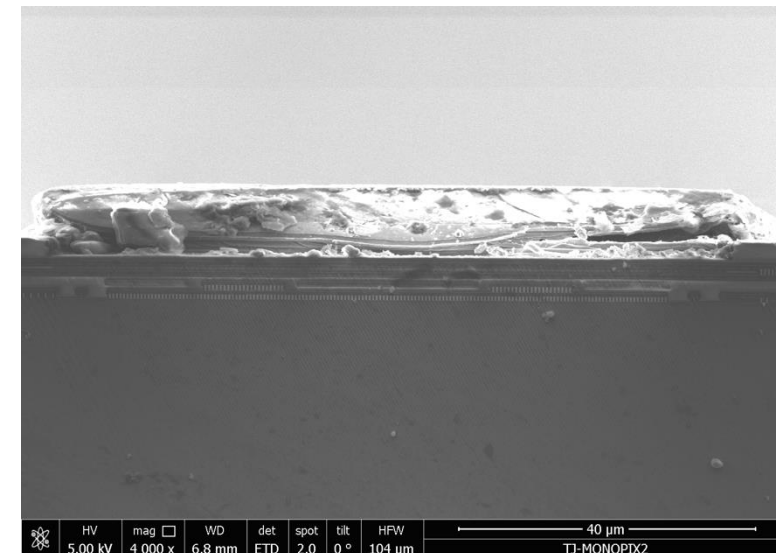
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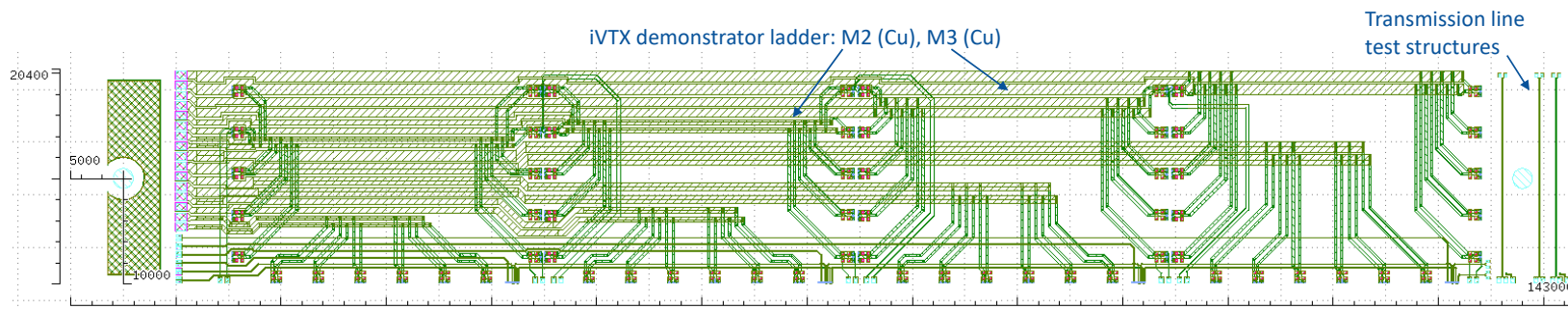
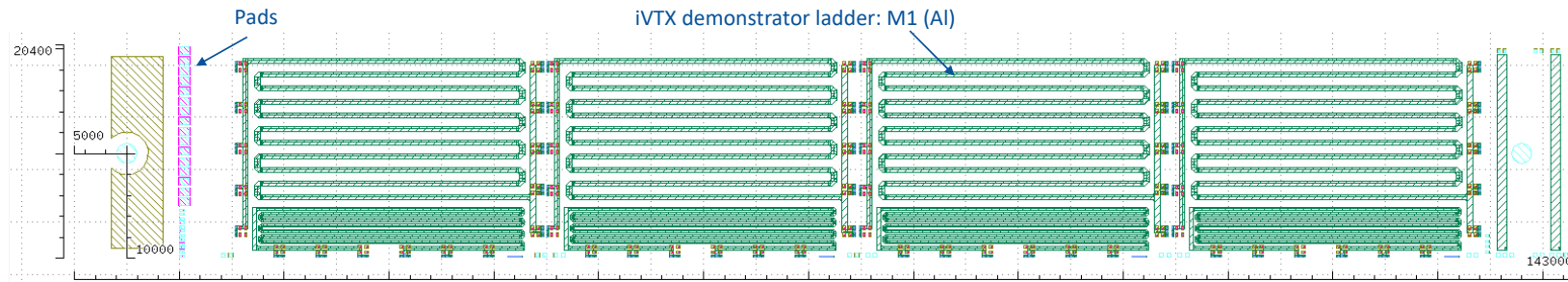


Bonding issues while preparing new samples:

→ Currently ~ 50% success rate

Several samples neutron irradiated up to  $5 \times 10^{14} \text{ n}_{\text{eq}}/\text{cm}^2$  available → Characterization ongoing

# iVTX Ladder Demonstrator



## Metal system:

- Resistive heaters: 1.5  $\mu\text{m}$  Al (M1)
- 2 RDL metal layers: 3  $\mu\text{m}$  Cu (M2, M3)
- Top metal finish: NiAu (M4)

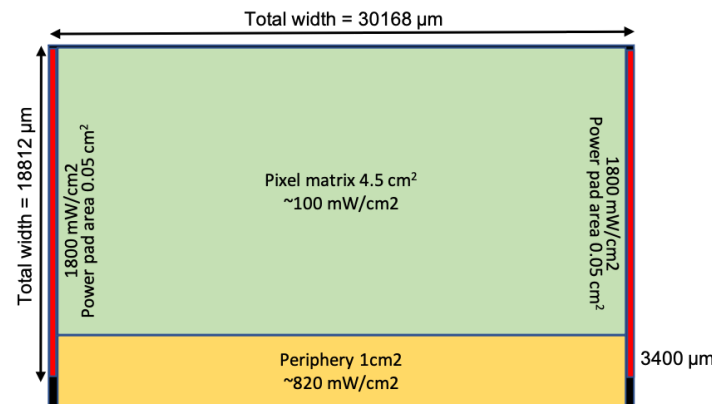
Wirebonding, SMD soldering

Final ladder dimension: 143 x 20.4  $\text{mm}^2$

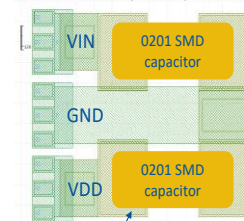
Dummy heaters: 30 x 20  $\text{mm}^2$

Prepared for 1.7 mm mounting hole

Characterization electrical,  
mechanical and thermal  
performances of iVTX ladders



LDO block: 3x VIN, 3x GND, 3x VOUT

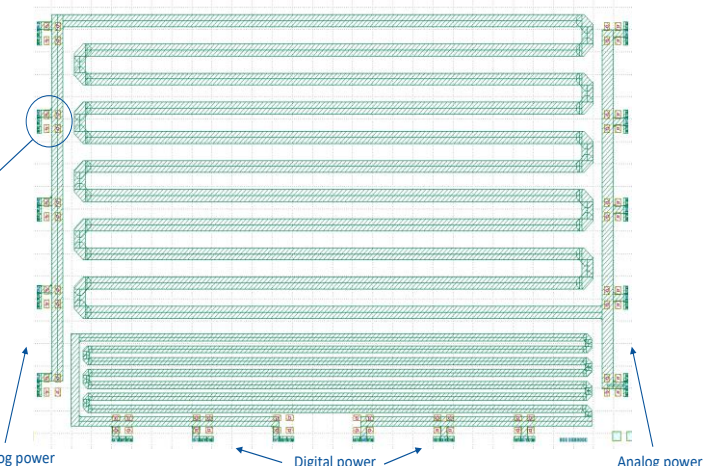


solder pads (M4)

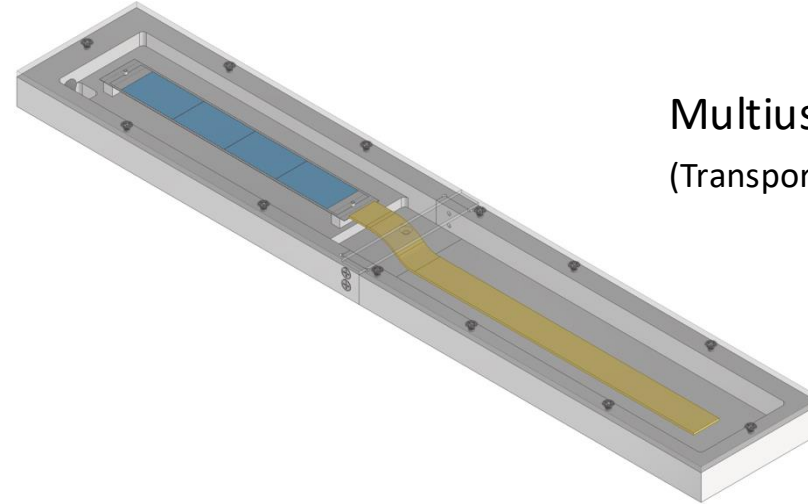
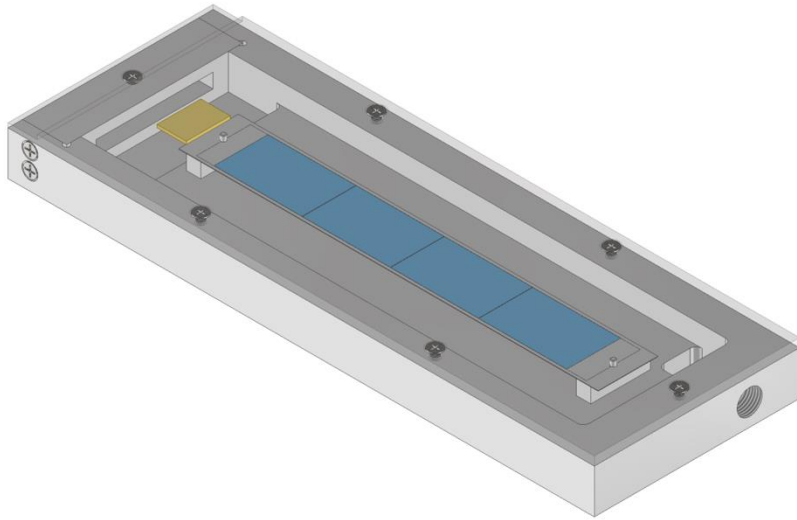
Analog power

Digital power

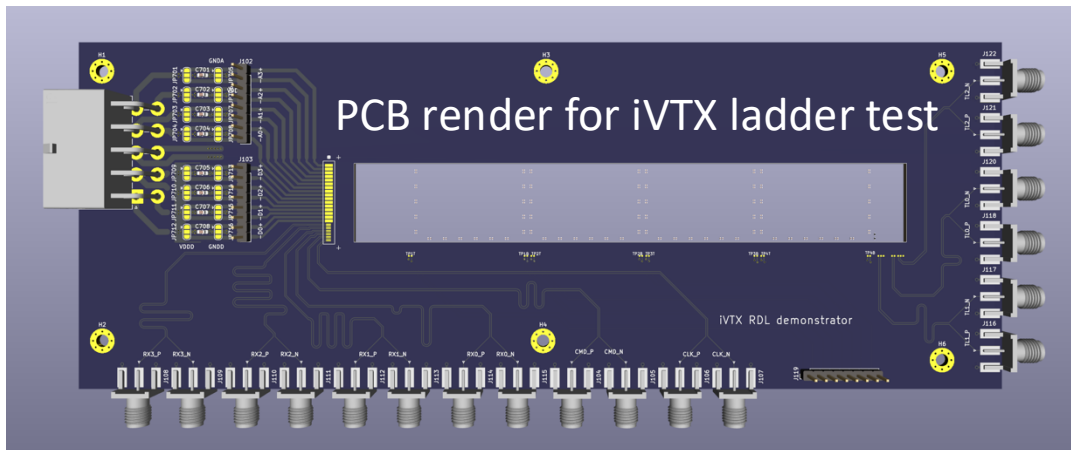
Analog power



# iVTX Ladder Tests



Multiuse Ladder Box Concepts  
(Transportation, bonding, tests)

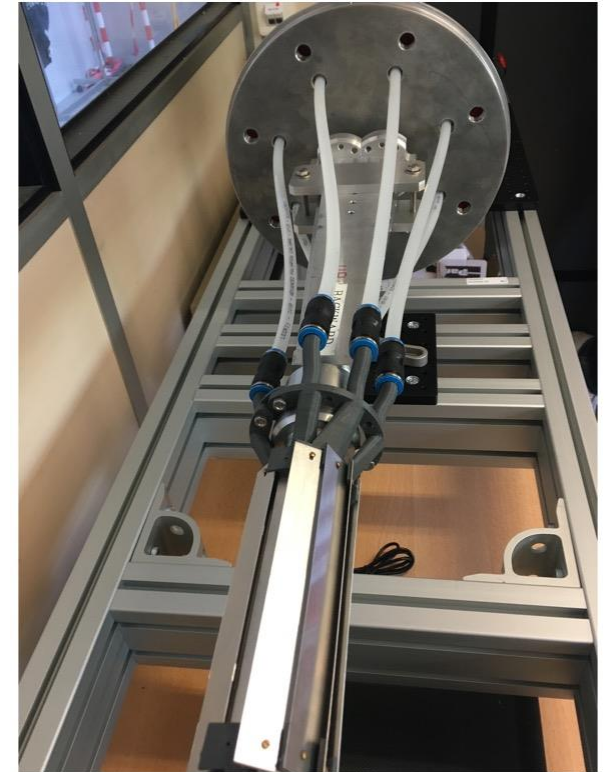
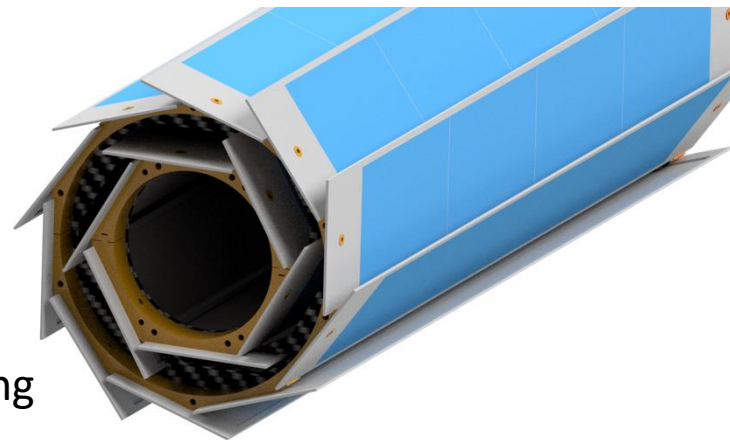
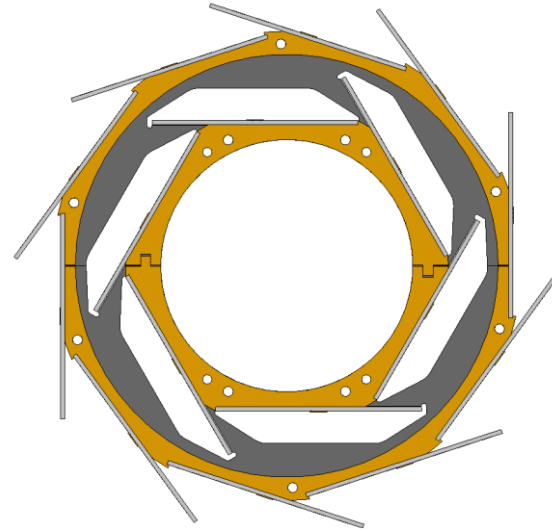
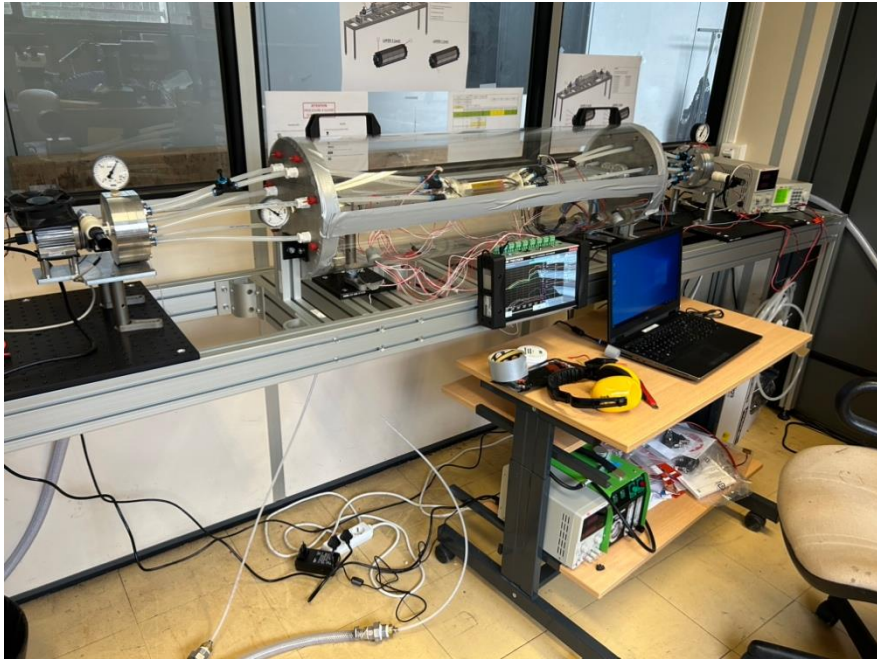


Configurable power routing and test points for I\*R drop measurements

SMA connection for data lanes and TDR measurements

Also preparing a PCB mockup of the ladder to practice soldering etc

# iVTX Integration and Cooling



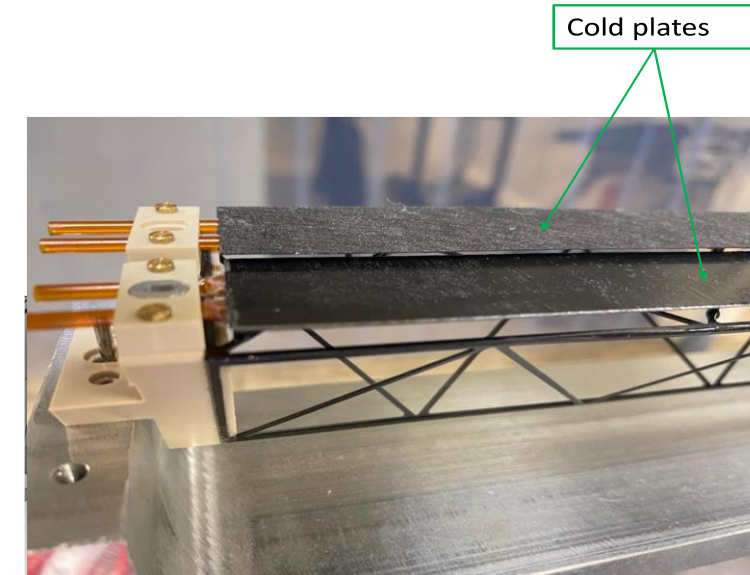
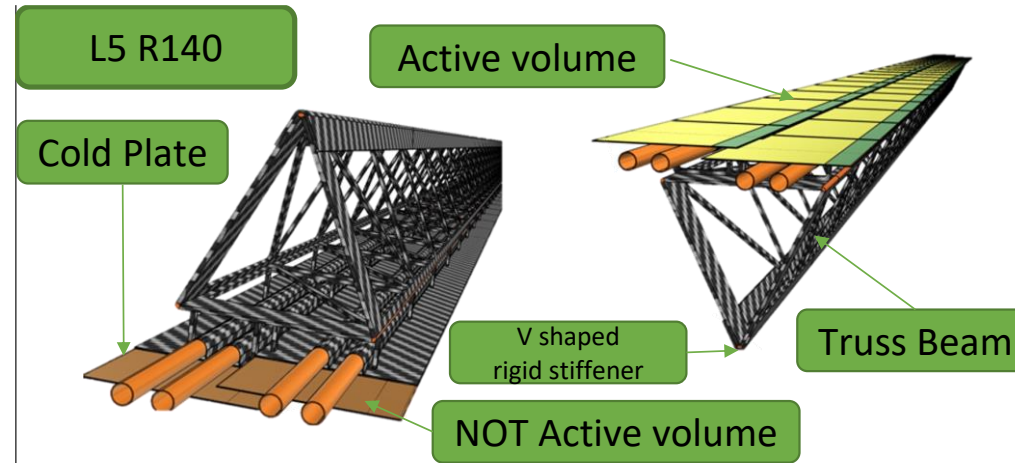
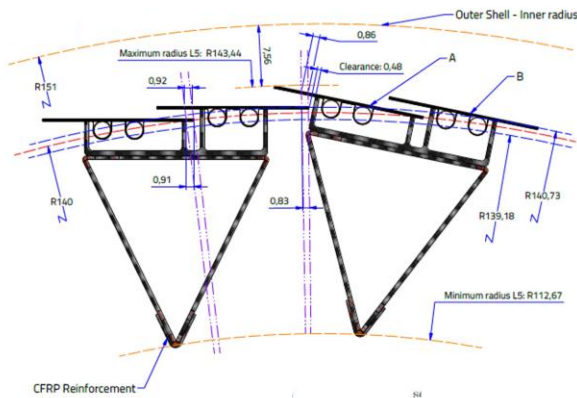
iVTX wind tunnel to study flow configurations

Air cooling feasibility still under study

First ideas on ladder mounting and service routing

# oVTX Stave Integration

Realistic CAD model, including overlaps



Studying thermomechanical properties with realistic models

Designing effort on production jigs and assembly procedures

Ladder concept compatible with X/X<sub>0</sub> expectations (0.4-0.8%)

*Layer 3 R69 Radiation length summary  
2 flex from FW and BW side (6 + 6 chips) - 12 chips*

COMPONENT	X/X <sub>0</sub> (%)
Support Structure	0,087%
Cold Plate	0,064%
Pipes & Coolant	0,048%
Glue	0,022%
Flex (FW + BW)	0,150%
Chips	0,066%
Grand Total	0,438%

*Layer 4 R89 Radiation length summary  
2 flex FW and BW side (8 + 8 chips) - 16 chips*

COMPONENT	X/X <sub>0</sub> (%)
Support Structure	0,086%
Cold Plate	0,069%
Pipes & Coolant	0,048%
Glue	0,021%
Flex FW + BW	0,161%
Chips	0,067%
Grand Total	0,454%

*Layer 5 R140 Radiation length summary  
2 flex FW and BW side (12 + 12 chips) - 24 chips*

COMPONENT	X/X <sub>0</sub> (%)
Support Structure	0,169%
Cold Plate	0,093%
Pipes & Coolant	0,153%
Glue	0,127%
Flex FW + BW	0,186%
Chips	0,069%
Grand Total	0,796%