



Estudios termomecánicos para futuros colisionadores

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(2)



(3)



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(4)

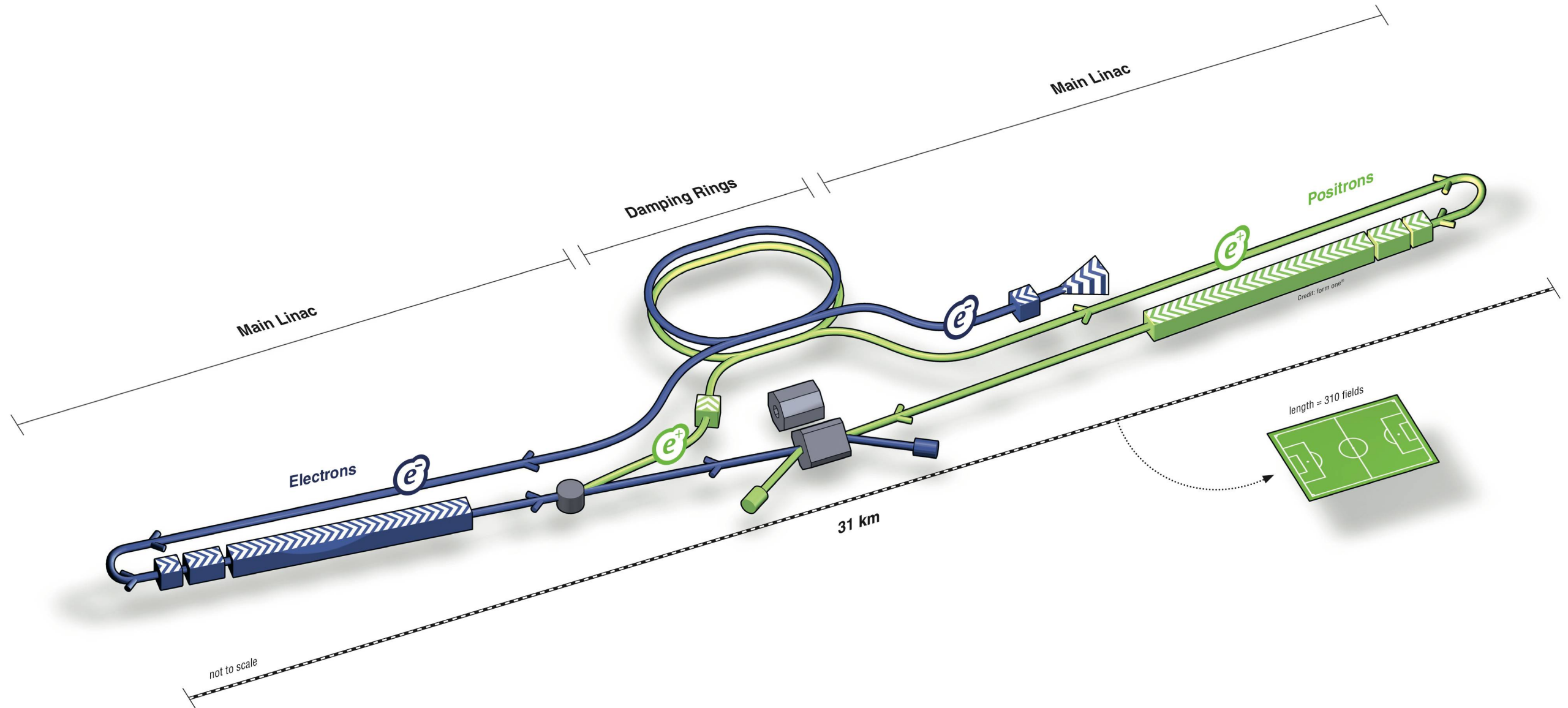


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Outline

- 1- Soporte de fibra de carbono para los sensores de silicio con refrigeración por aire
- 2- Estudios termomecánicos en microcanales embebidos en sensores de silicio

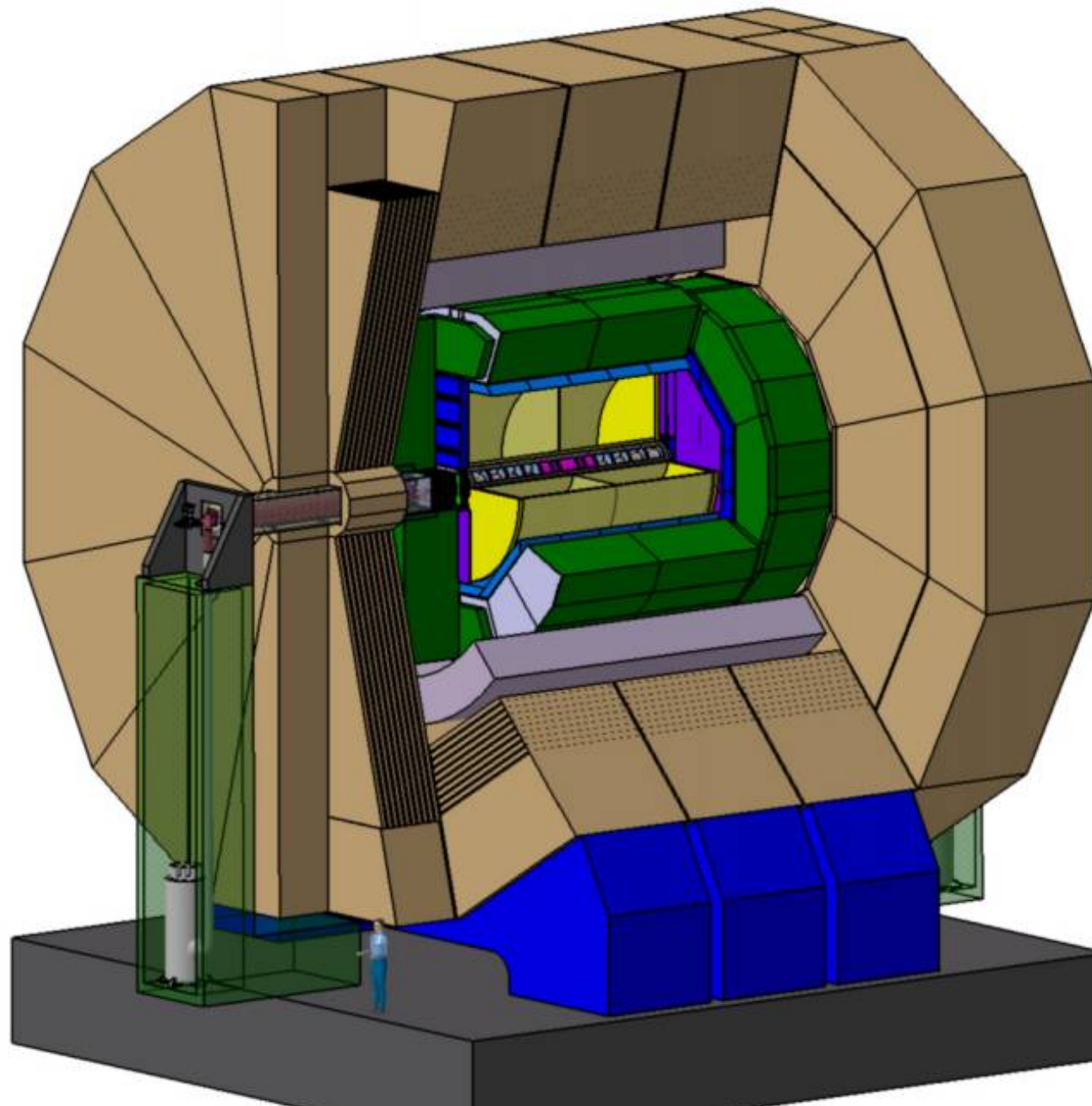




Linear $e^- e^+$ accelerator

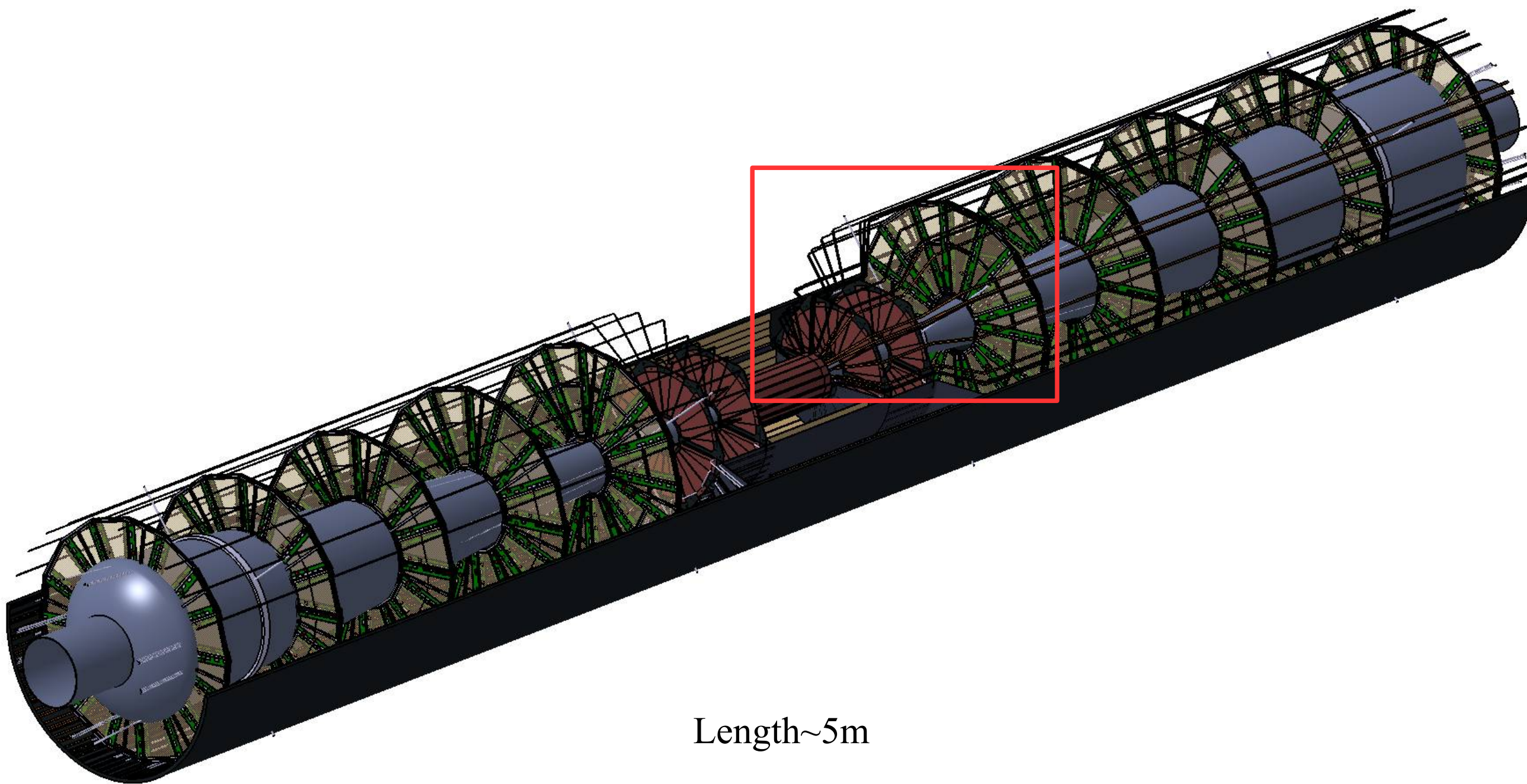
Complement of the LHC at CERN

It will contribute to explore the physics beyond the Standard Model



The ILD detector systems have many layers surrounding the point where the beams collide

We will focus in the inner most region (the first layer)



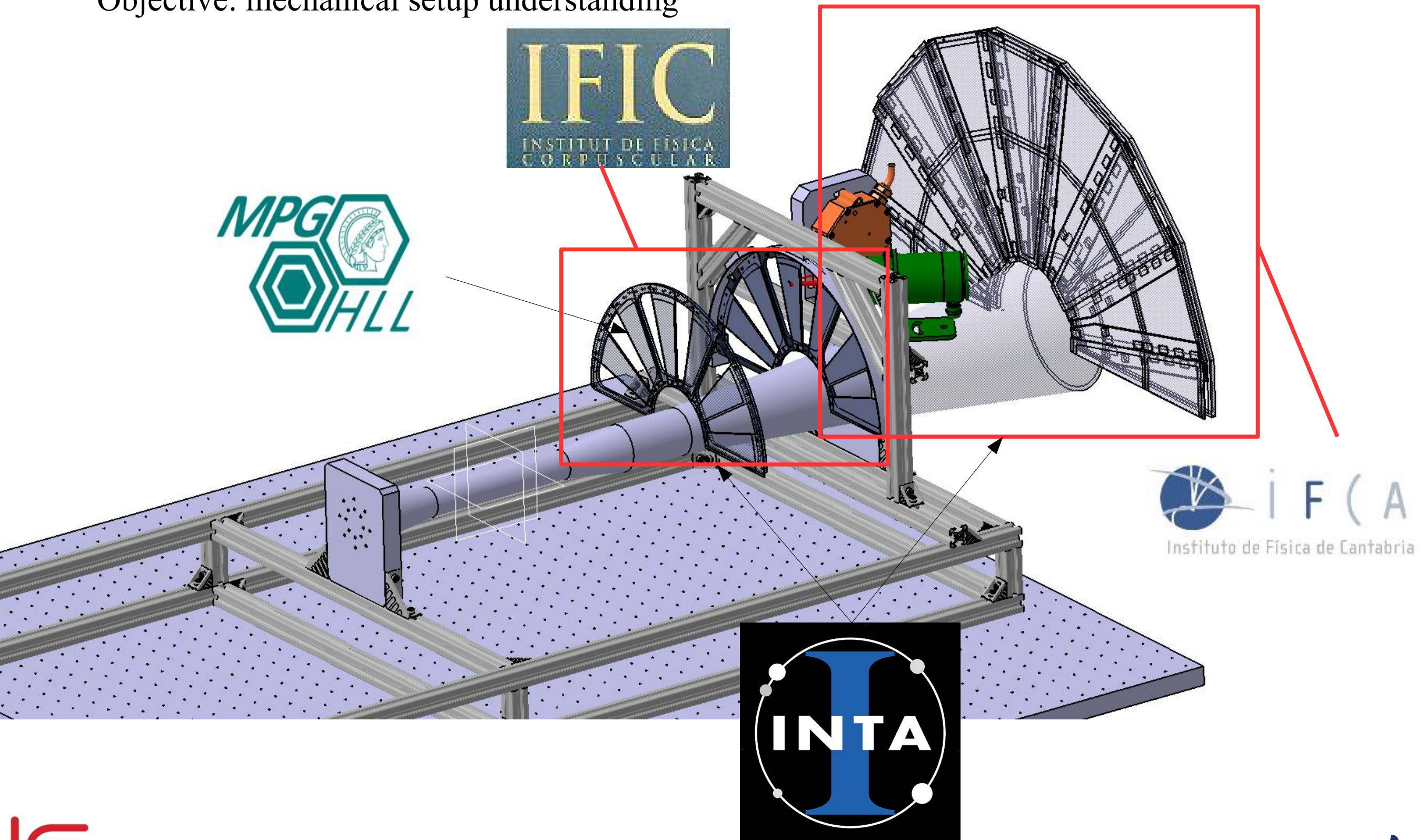
Length~5m

Diameter~0,64m

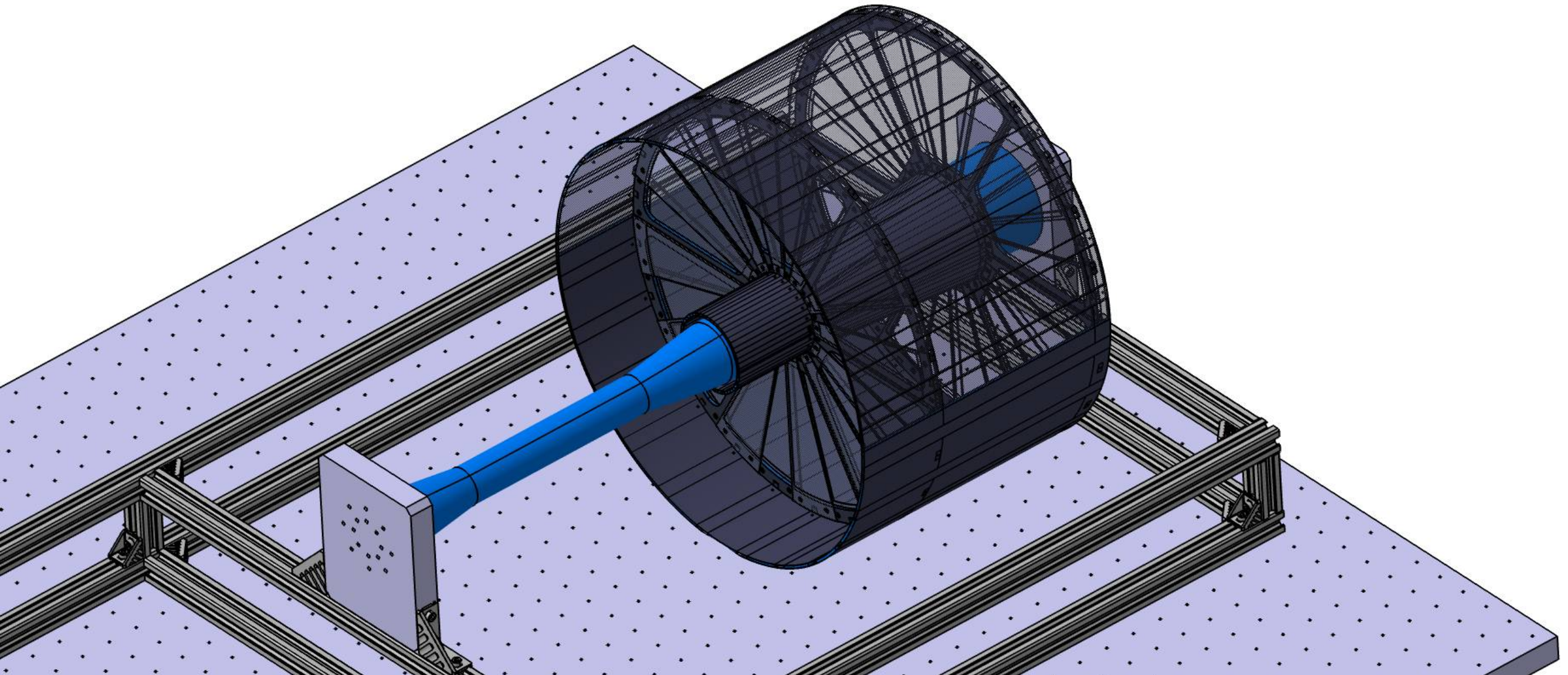
As light and rigid as possible

FTD Mock-up

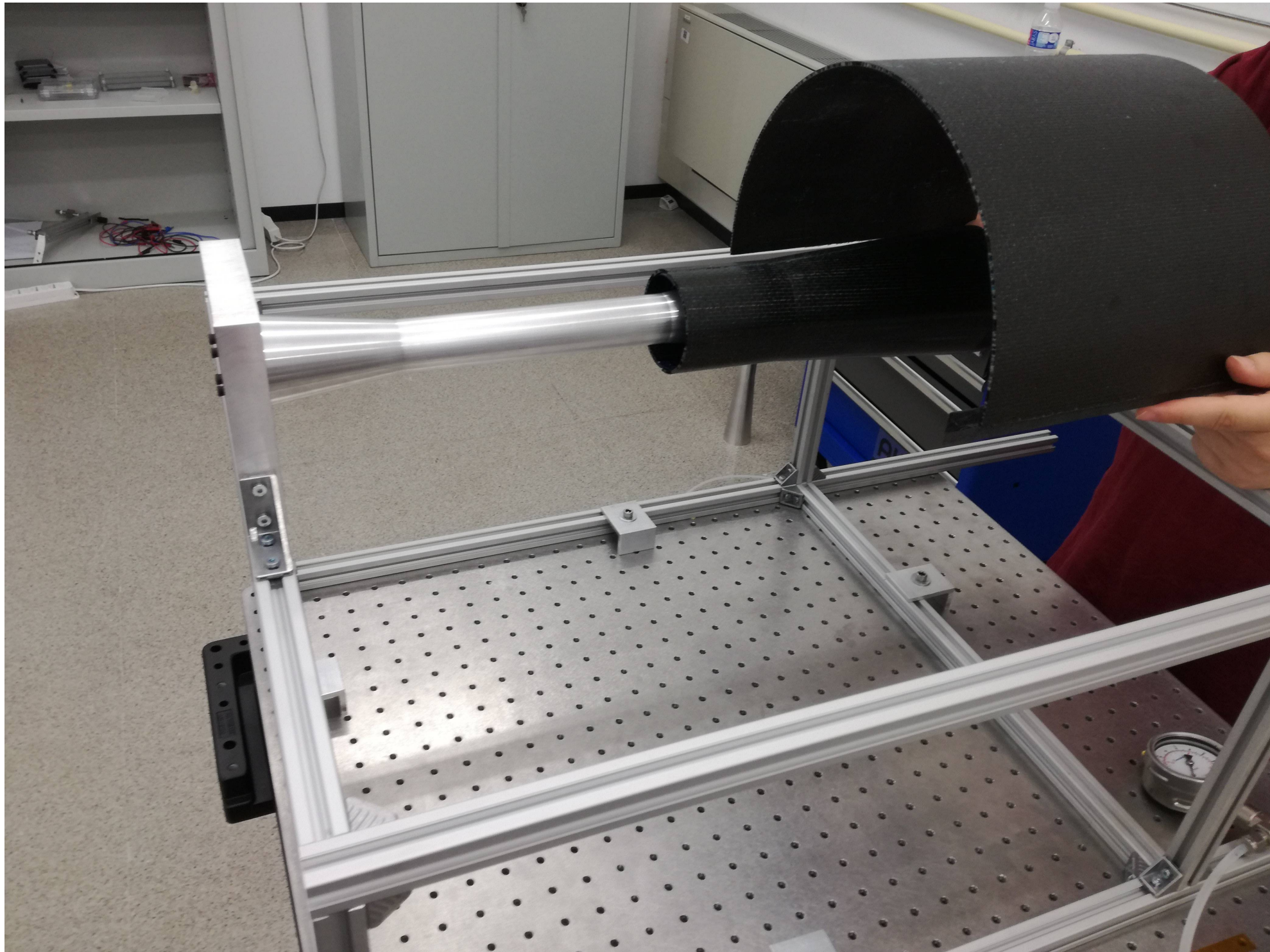
Objective: mechanical setup understanding



FTD Mock-up



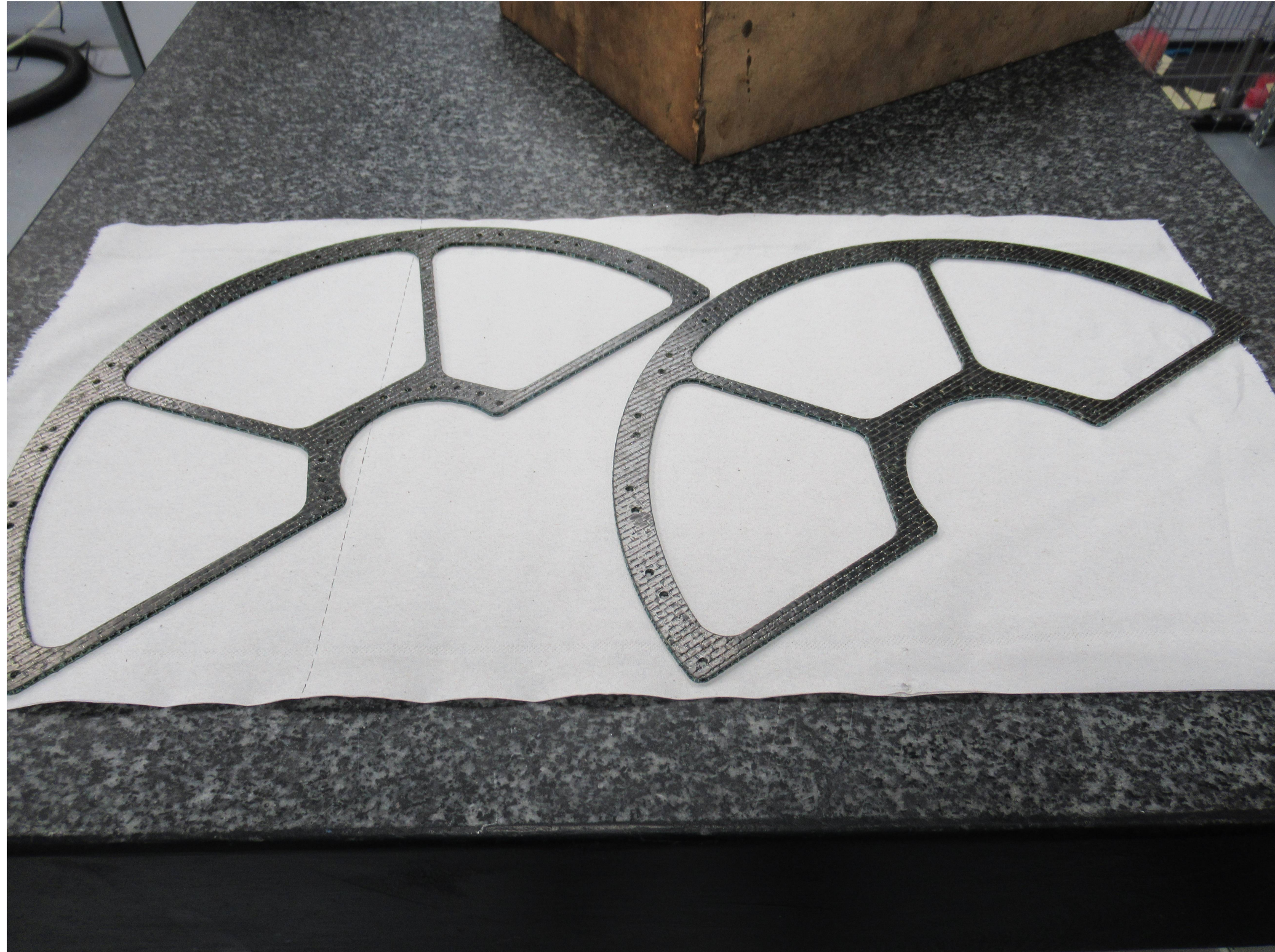
FTD Mock-up



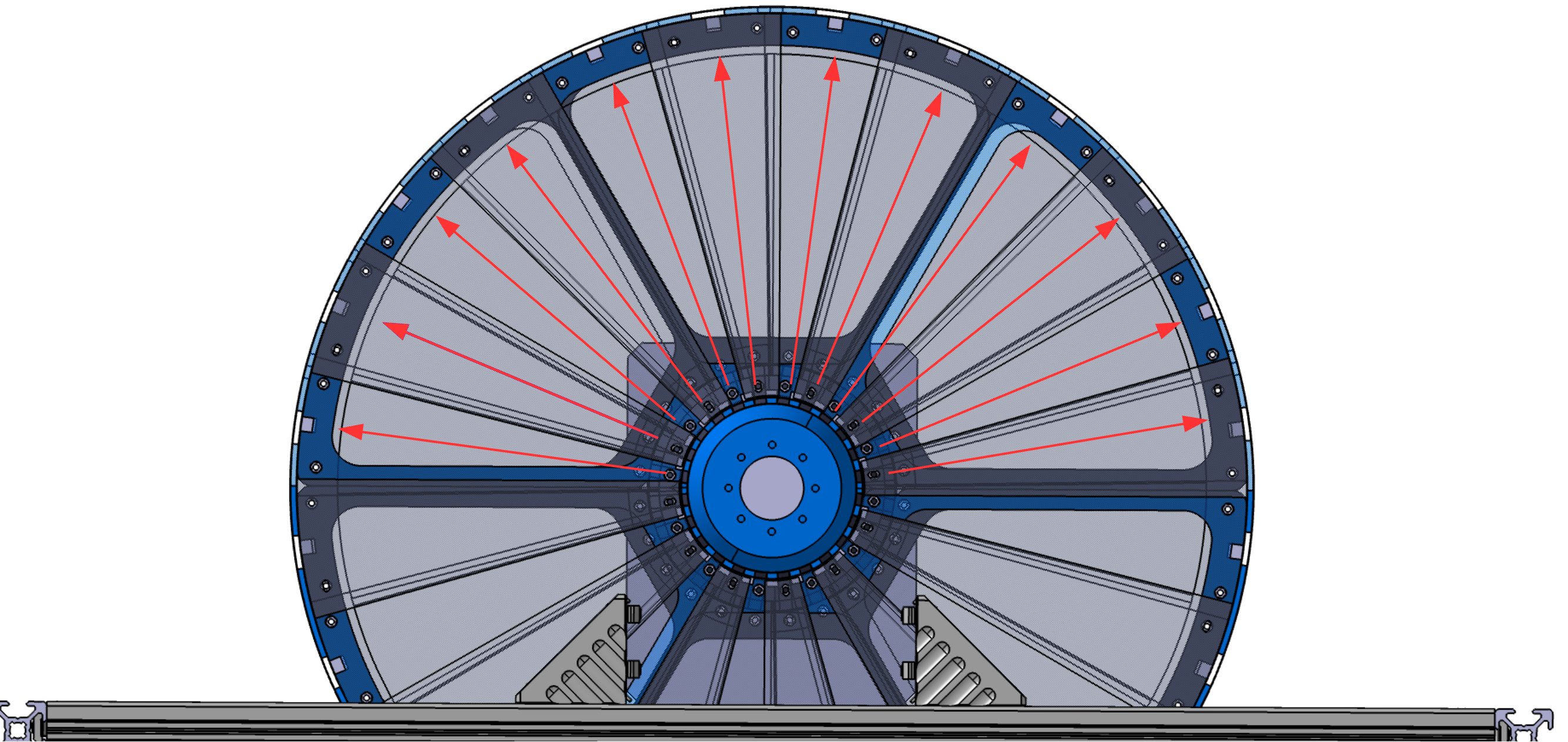
FTD Mock-up



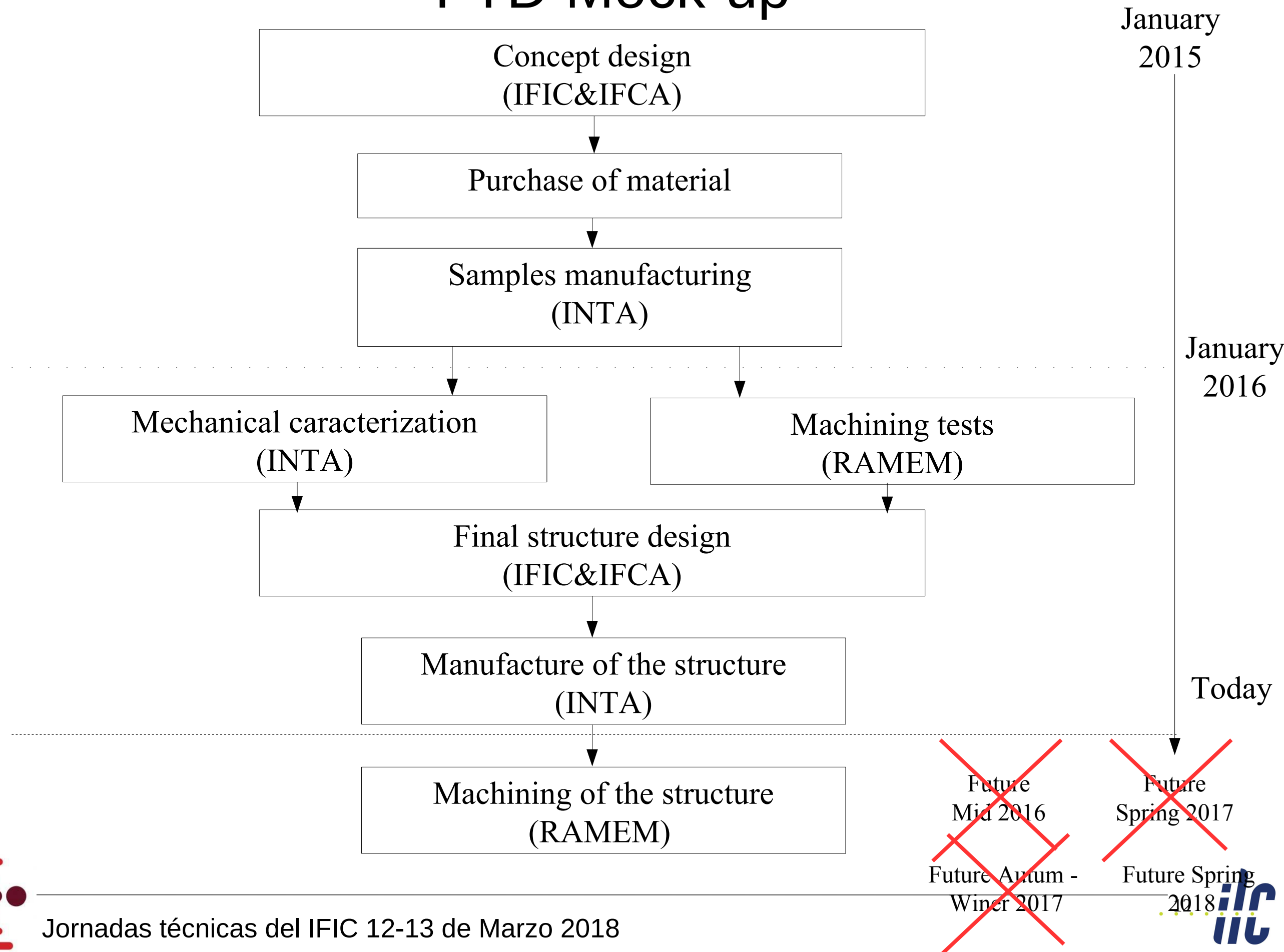
FTD Mock-up



FTD Mock-up

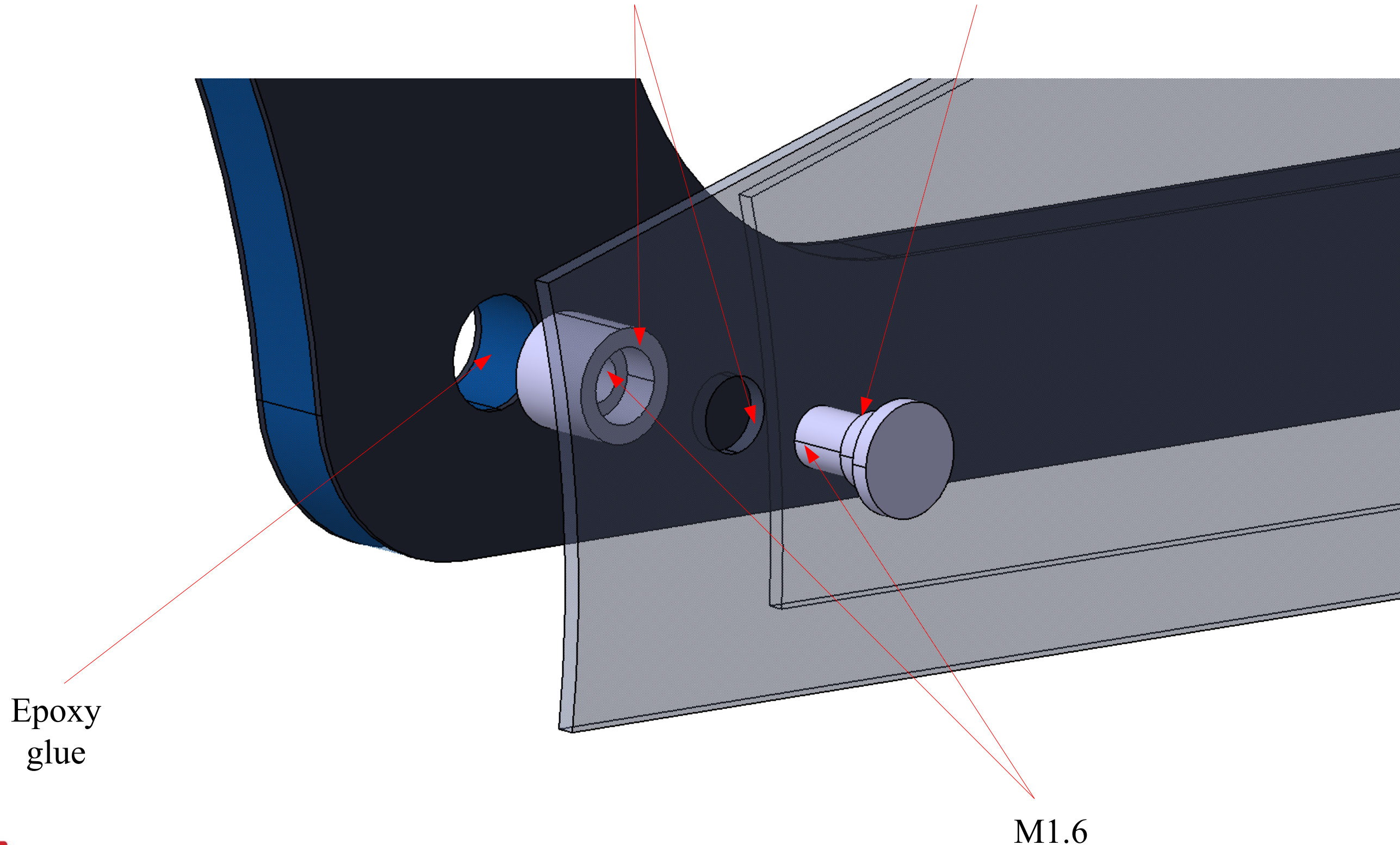


FTD Mock-up



FTD Mock-up

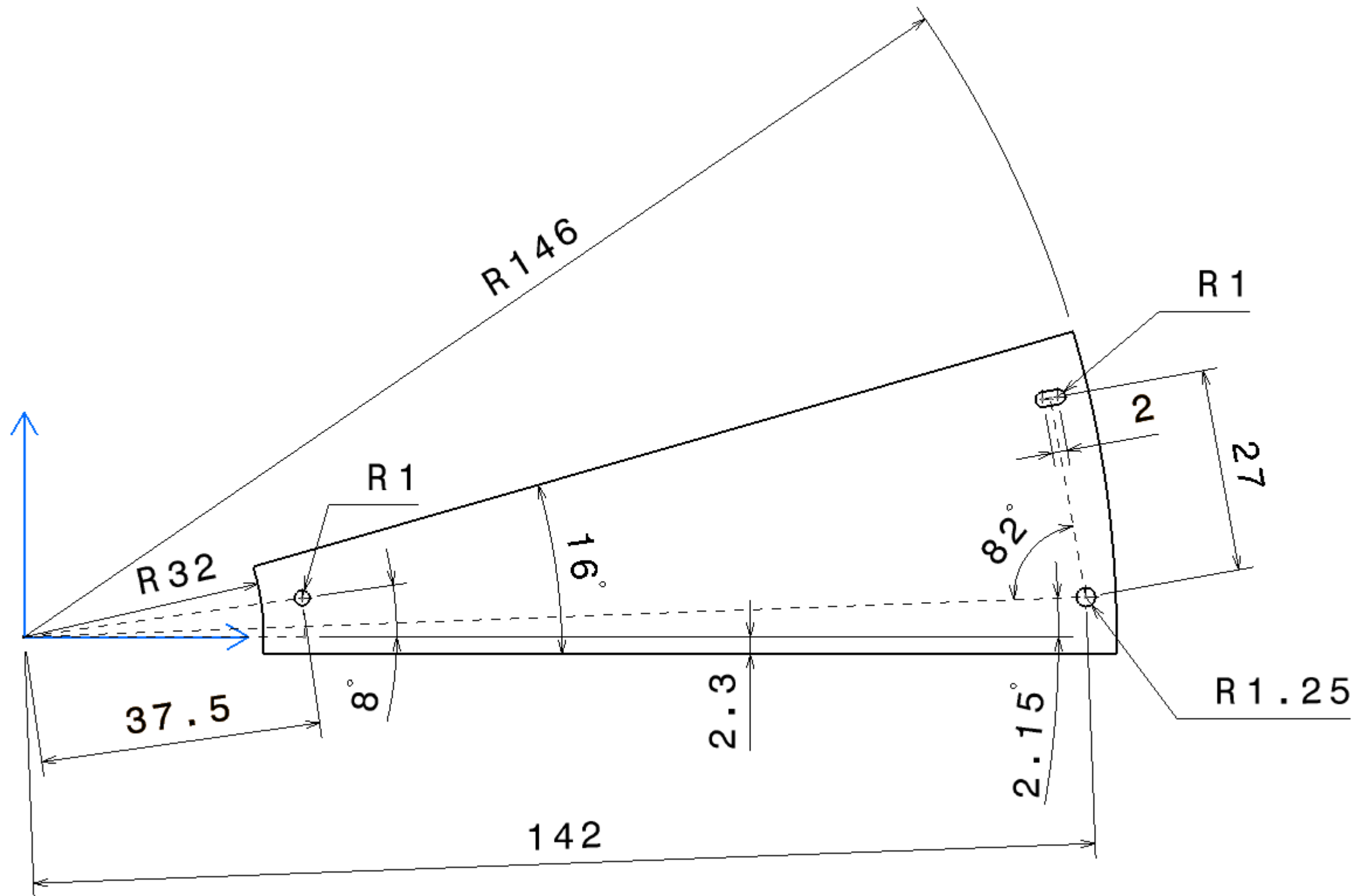
2H3 (2,000-2,002 mm) 2g3 (1,996-1,998 mm)



Epoxy
glue

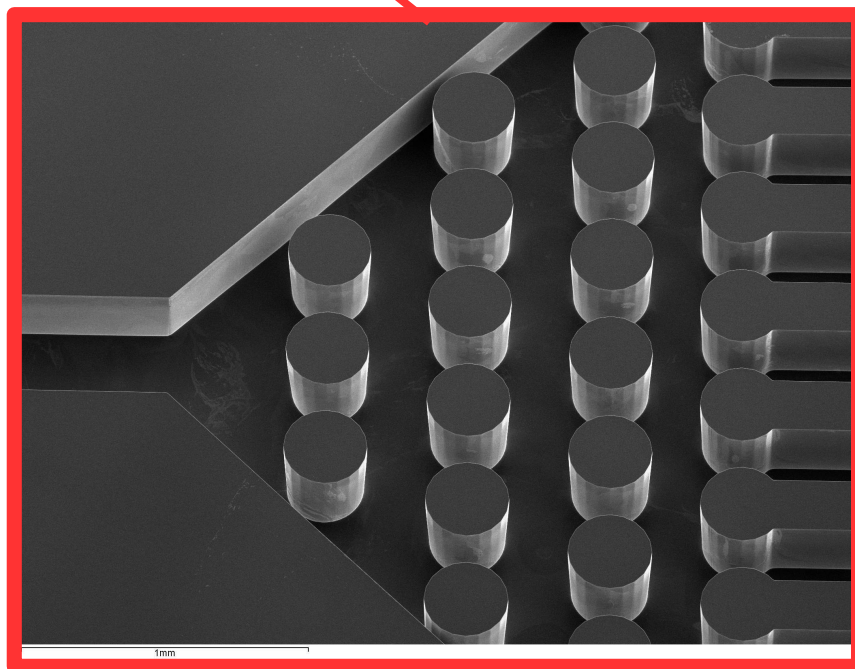
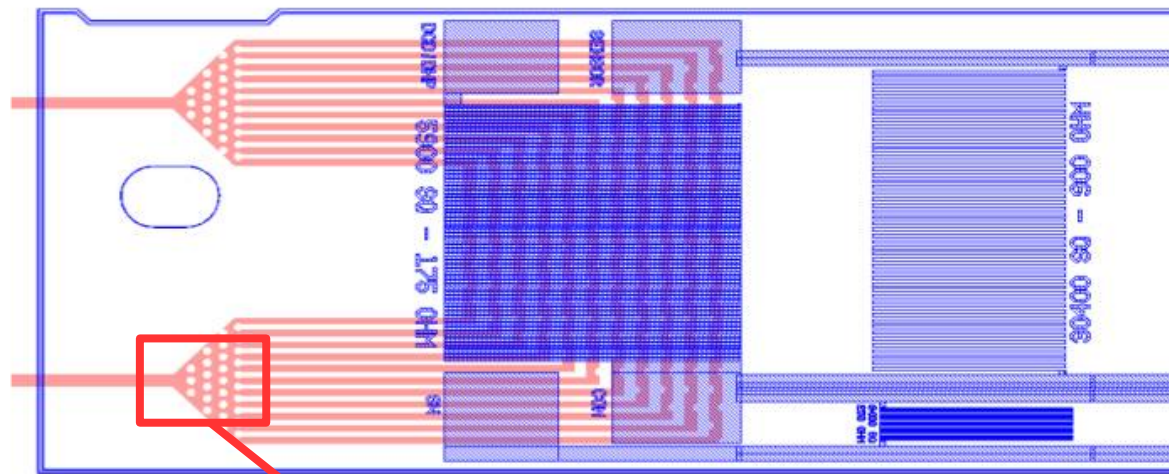
M1.6

FTD Mock-up

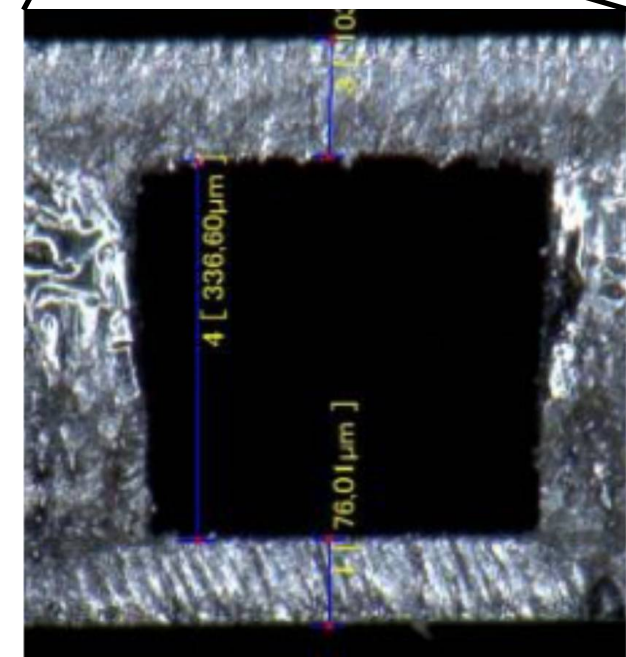
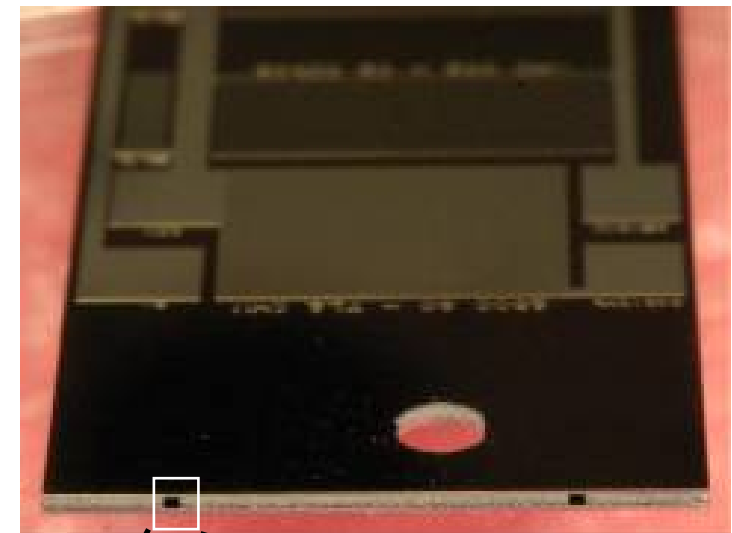


Introduction

The resistive dummies with integrated micro-channels based in DEPFET layout design:

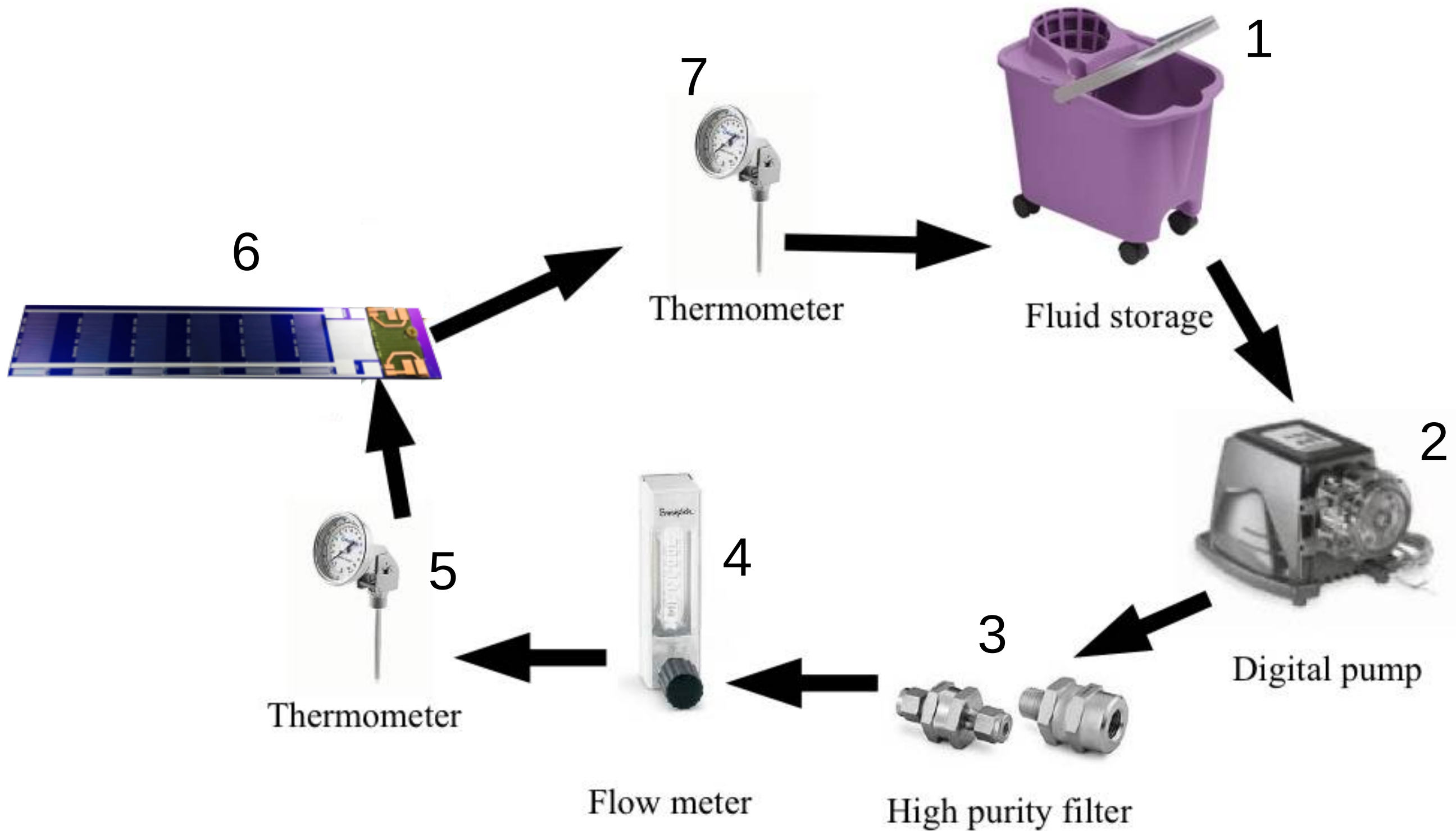


Micro-channel pattern in
handle wafer

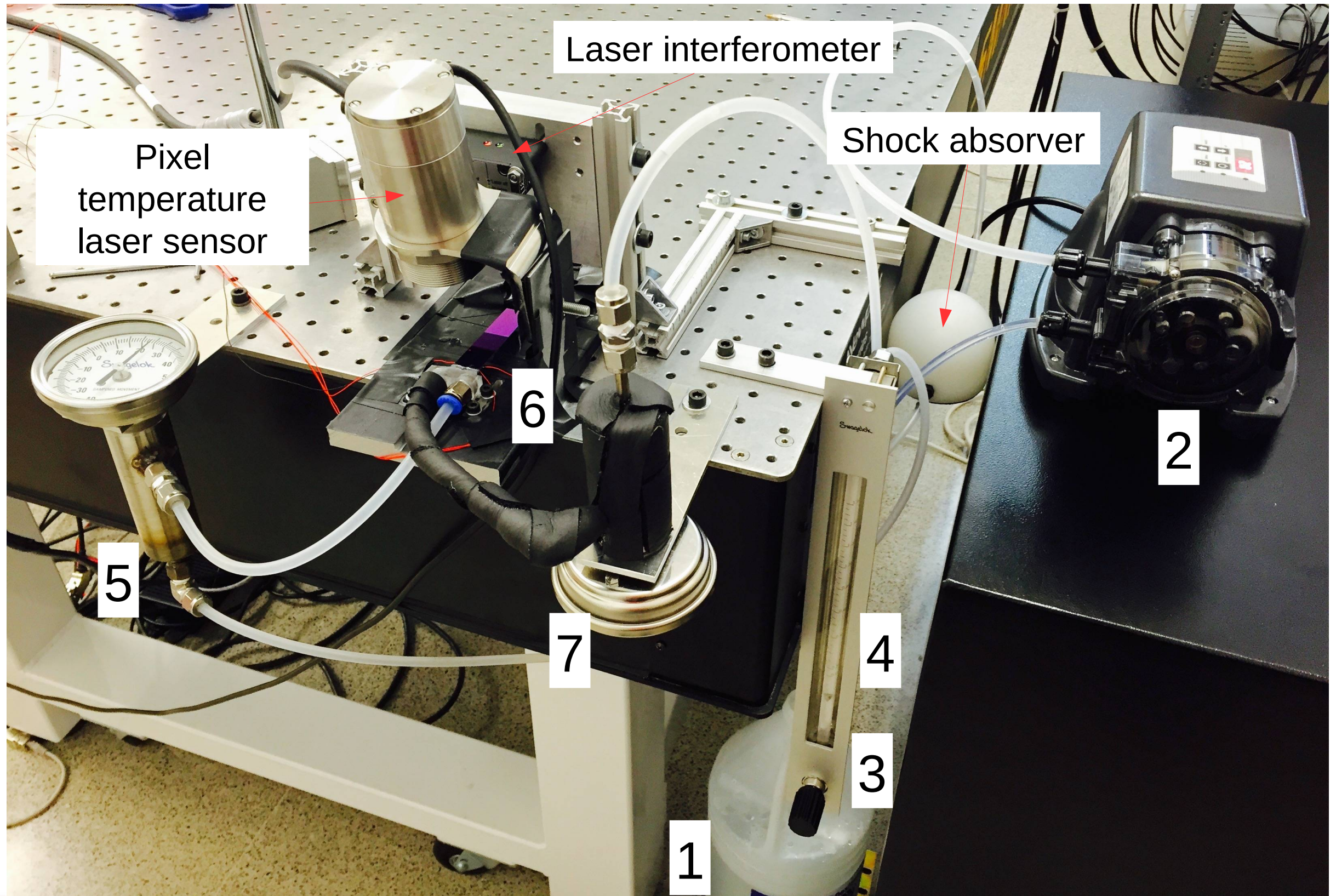


Inlet and outlet: ~380 x 340
μm

Introduction

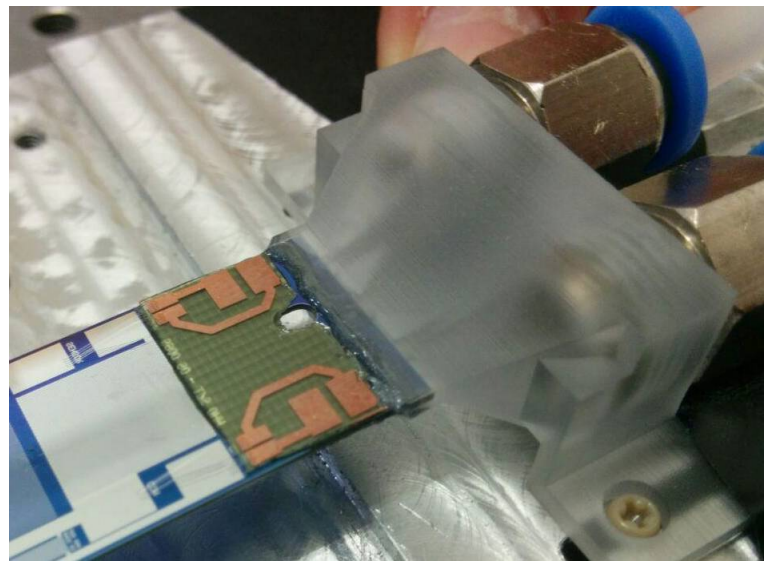
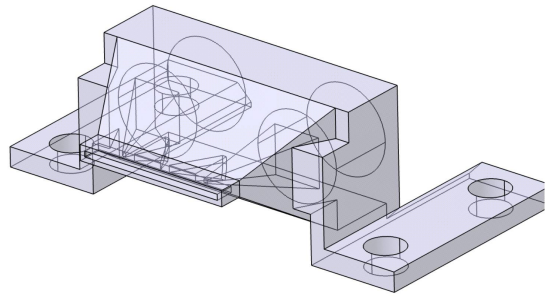


Introduction

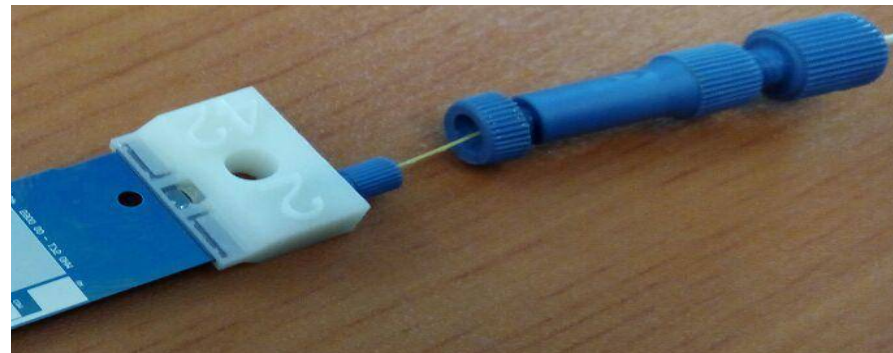
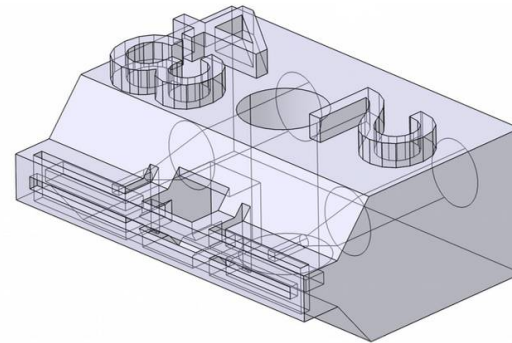


MCC optimization: material budget

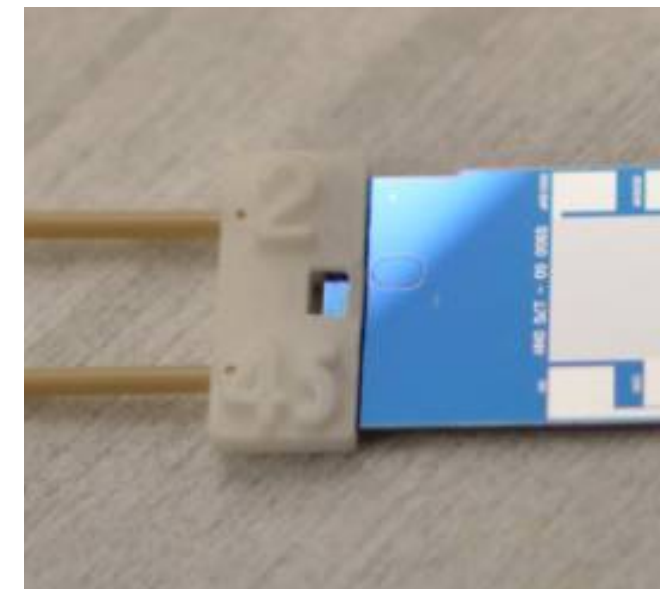
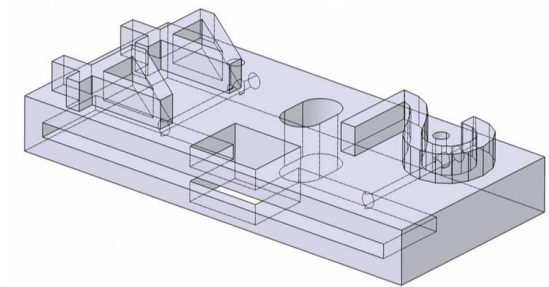
Past (A long time ago,...)
(0.81% X/X_0)



Past (A not so long time ago)
(0.2% X/X_0)



Present
(0.05% X/X_0)



- First successful attempt
- Huge amount of material used: connector and metal fittings
- Mechanical fitting
- Non high performance glue

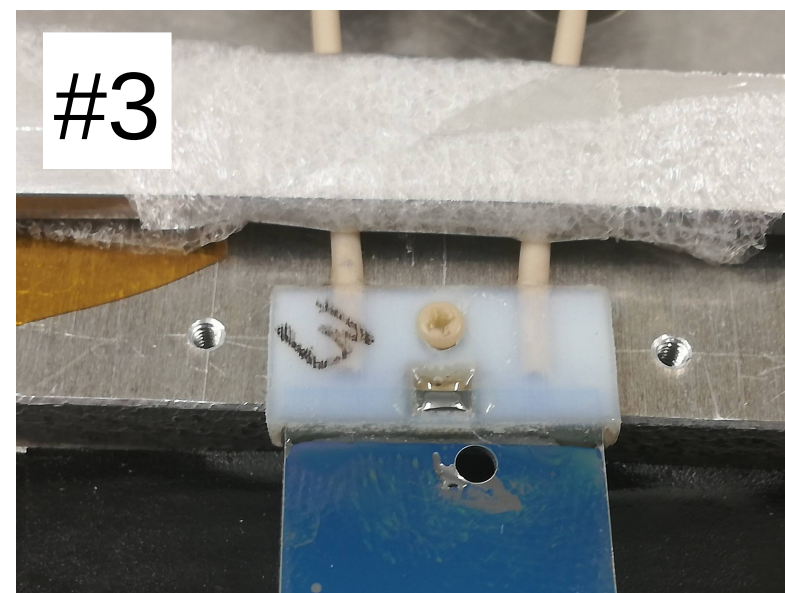
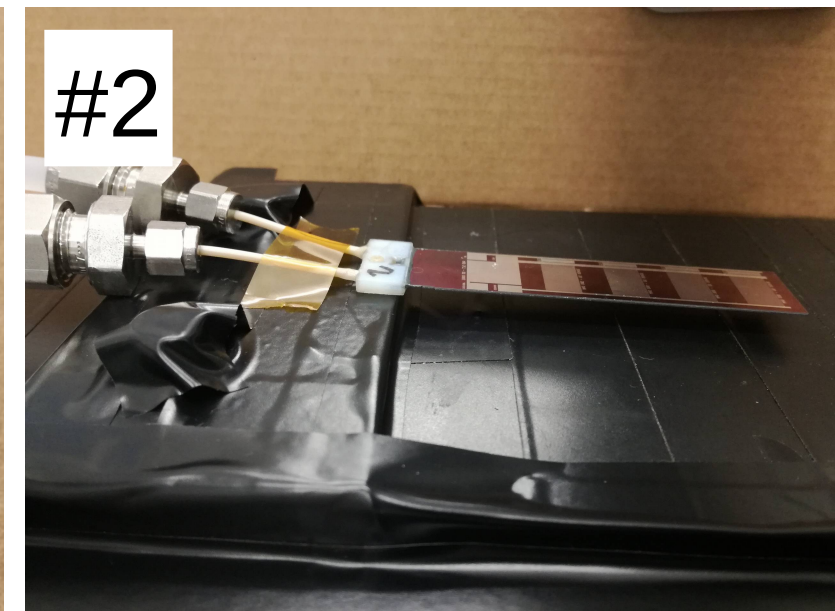
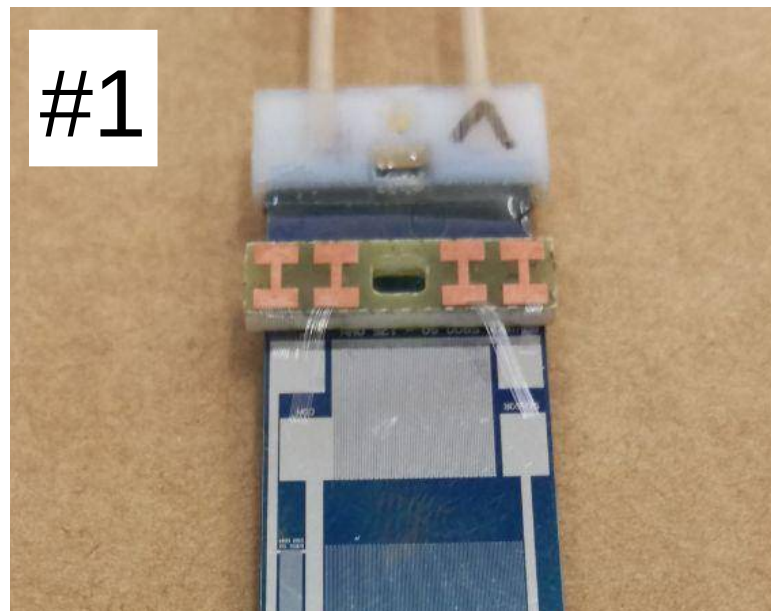
- Low amount of material used: connector and peek fittings
- Mechanical fitting
- High performance glue Araldite 2020 → low viscosity → clogging

- Low amount of material used: connector and peek fittings
- Chemical fitting
- High performance glue Araldite 2011 → high viscosity → no clogging

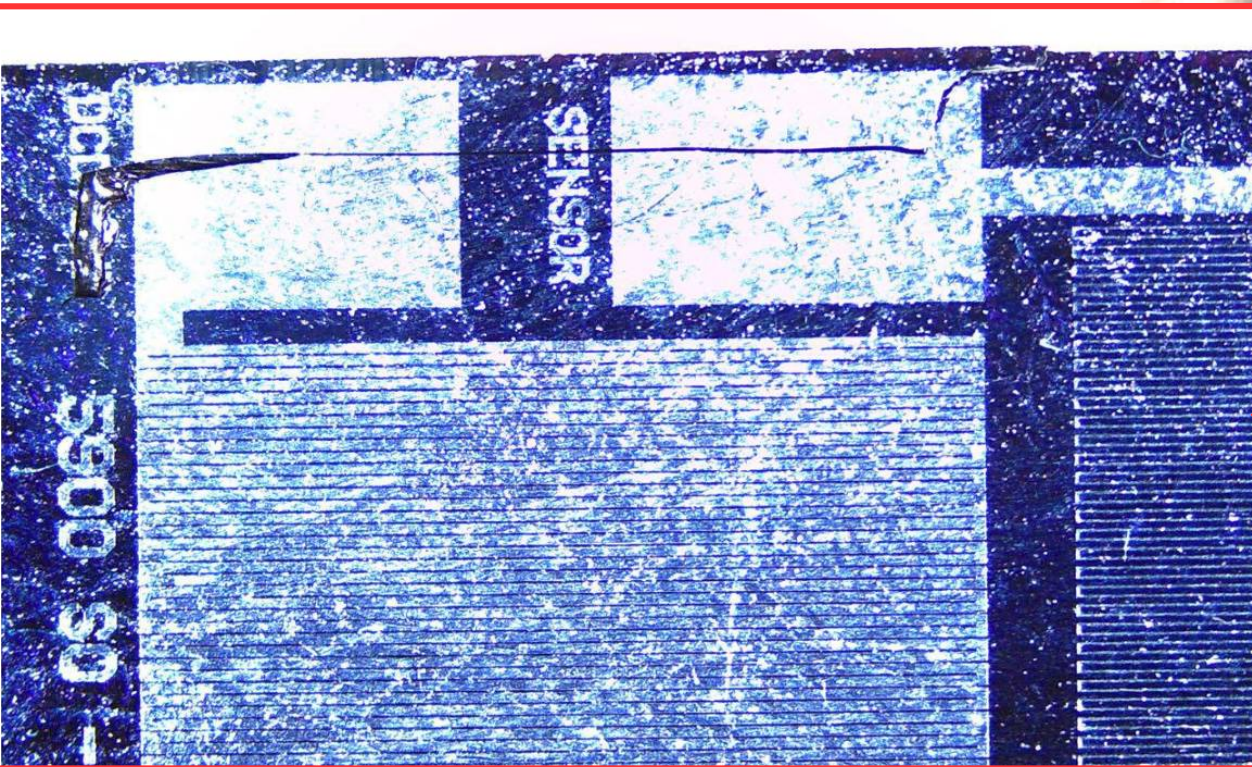
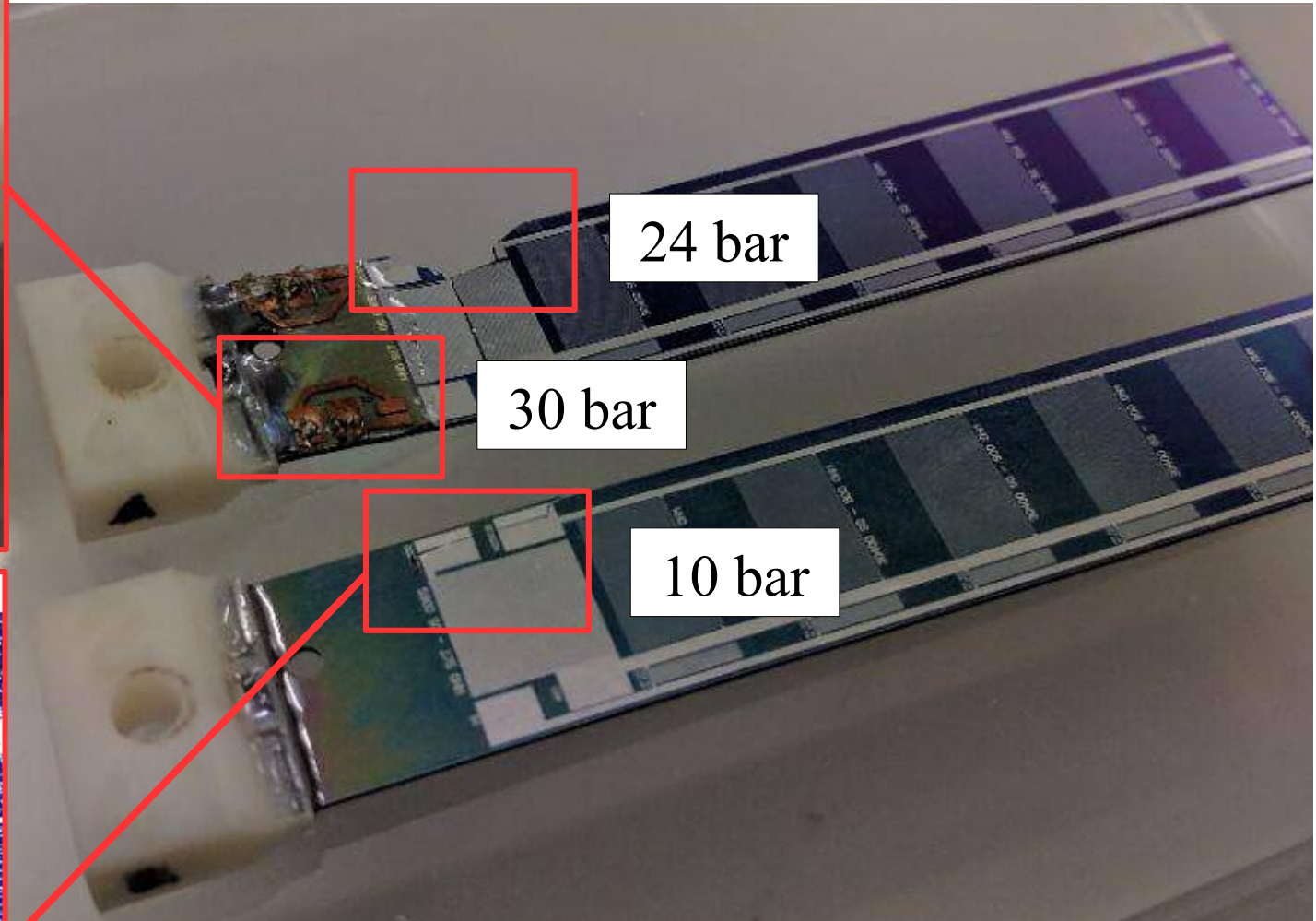
MCC optimization: Vacuum test



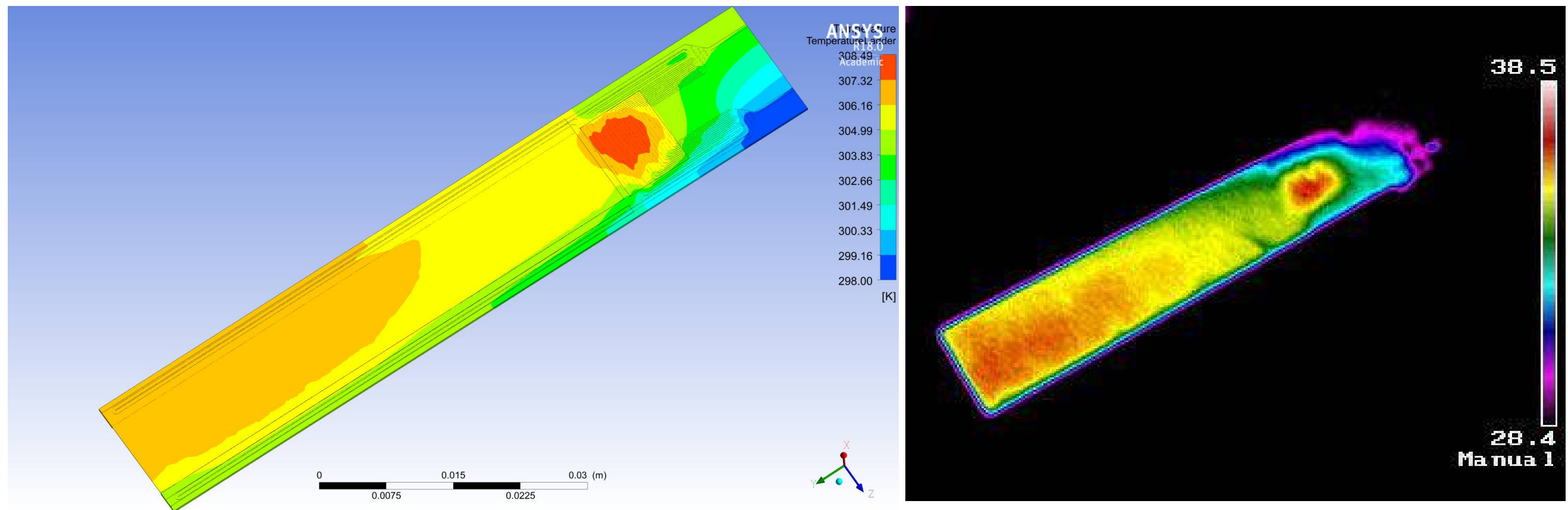
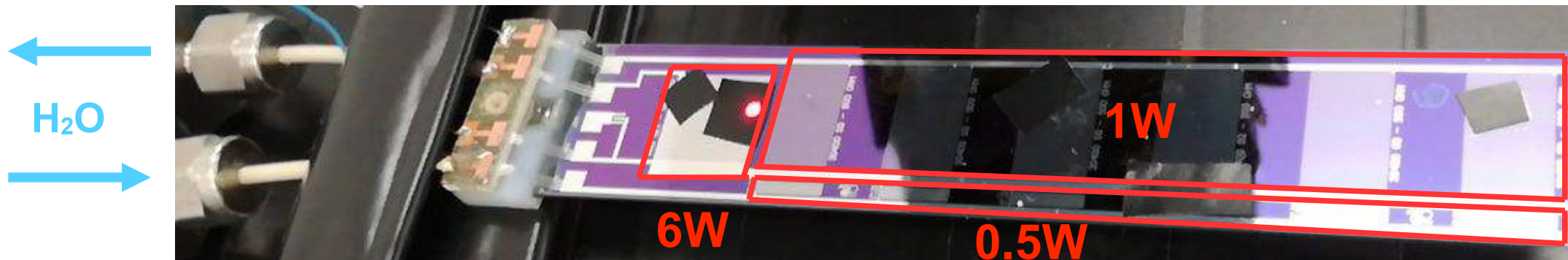
Sample number	#1	#2	#3	#4
Vacuum test [mbar l/h]	5,5e ⁻⁹	9,0e ⁻⁹	8,6e ⁻⁹	6,1e ⁻⁹



MCC optimization: pressure test

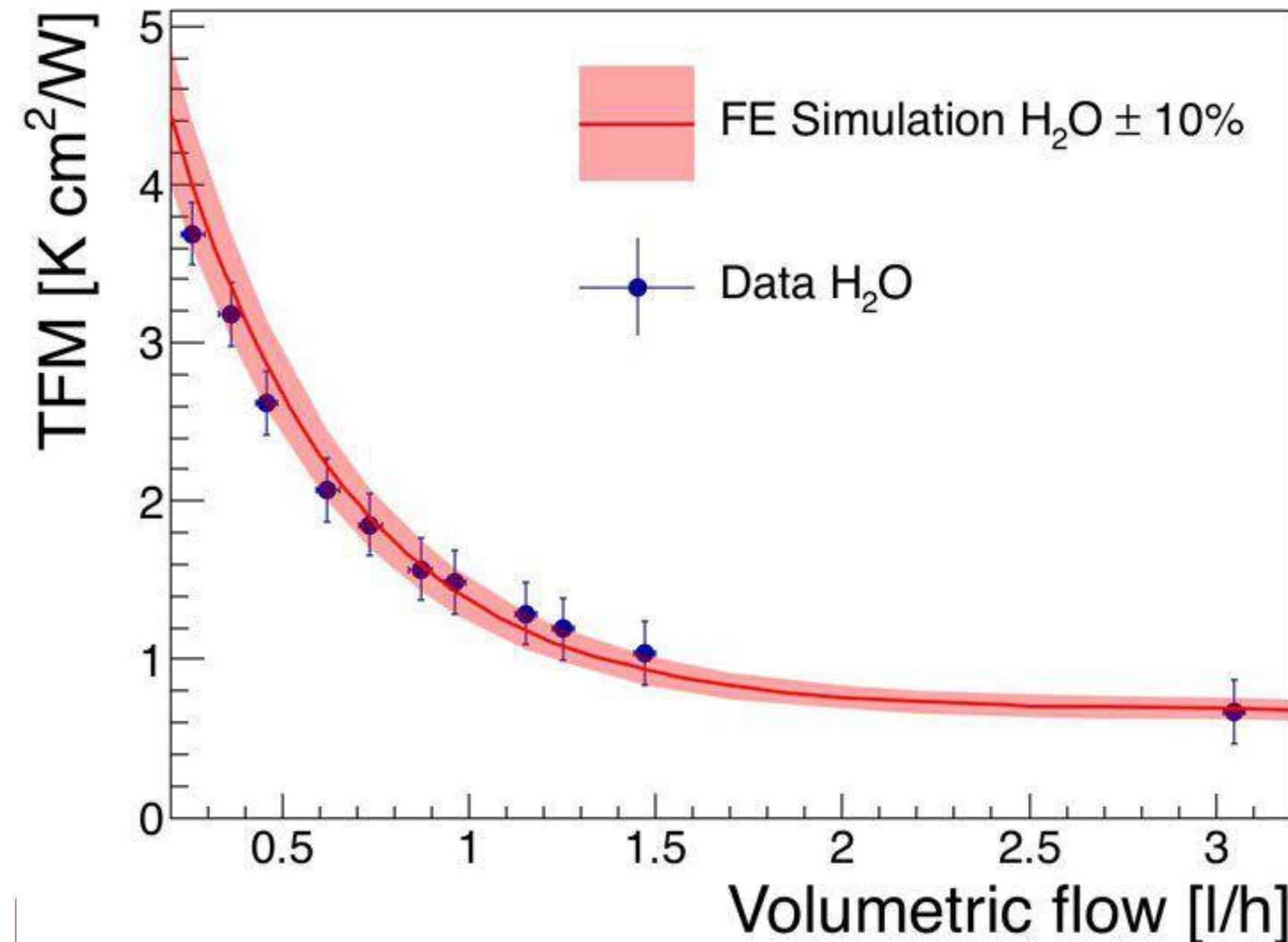
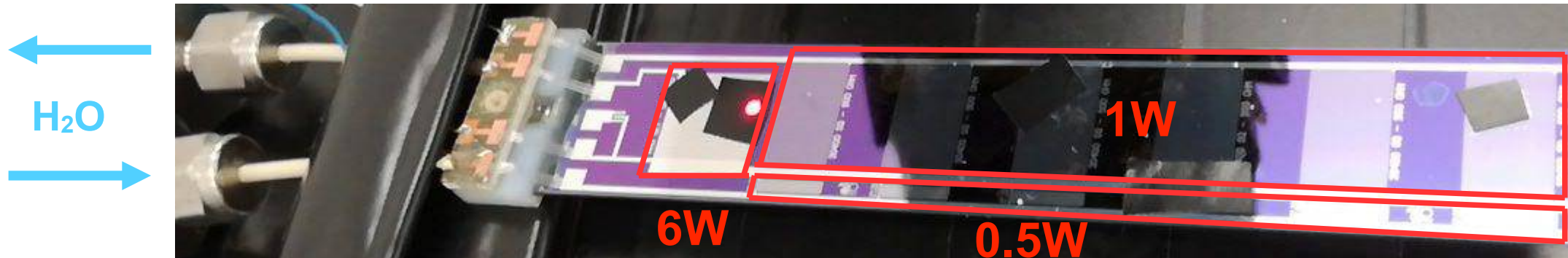


MCC optimization: new channels layout



- Inlet in the simulation is the outlet in the test
- Thermal camera inside black box
- Simulation $\Delta T = 10.5\text{K}$ and test $\Delta T = 10.1\text{K}$

MCC optimization: new channels layout



Test accuracy:

- Vol. Flow: ± 0.04 l/h
- Temperature: ± 1 K
- Power: $\pm 1\%$ W

Simulation accuracy:

- No radiation
- Infrarated HTC
- Positioning of the measuring point

Mcc dummy cooled non-stop for 2 days with no leaks and no clogging

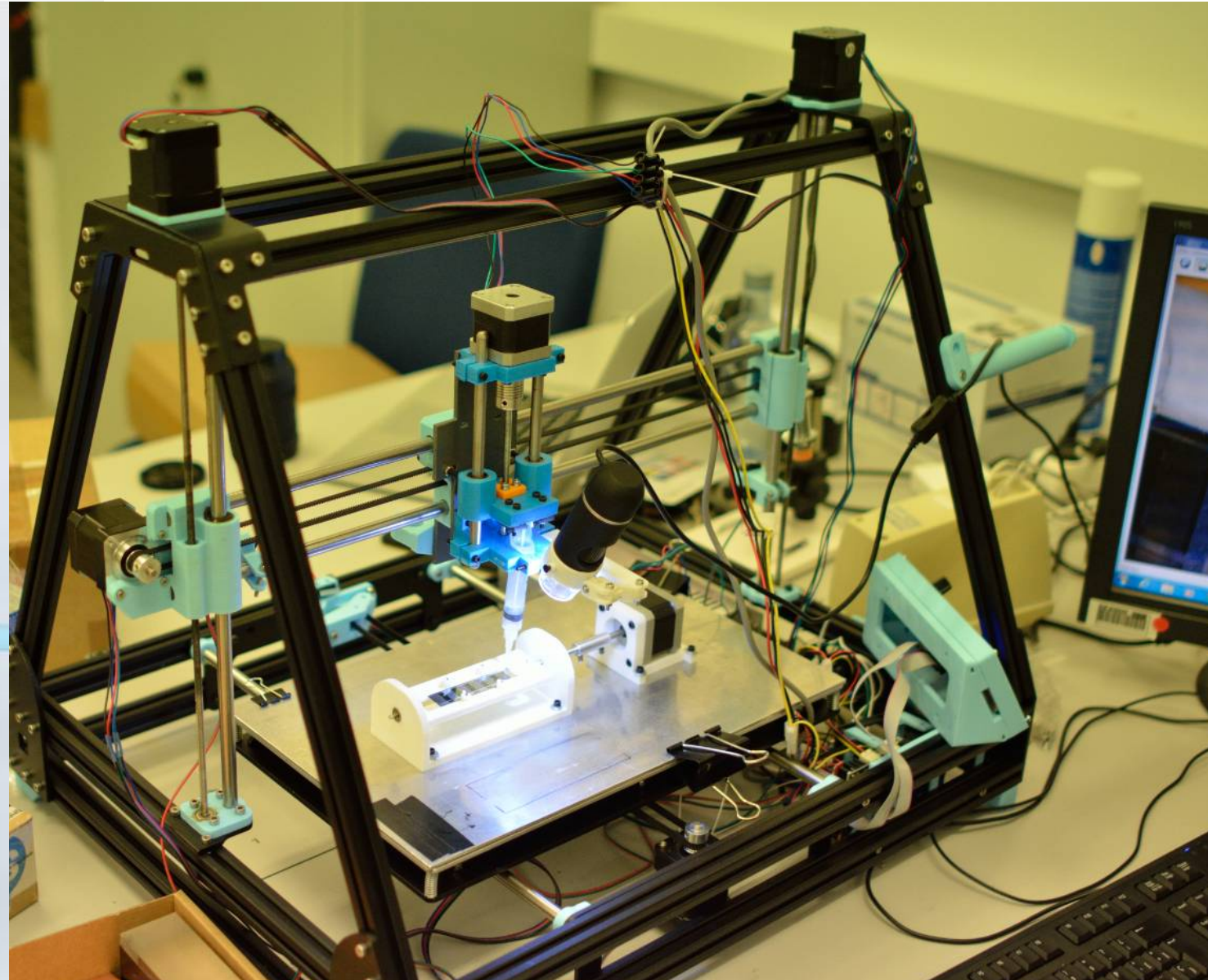
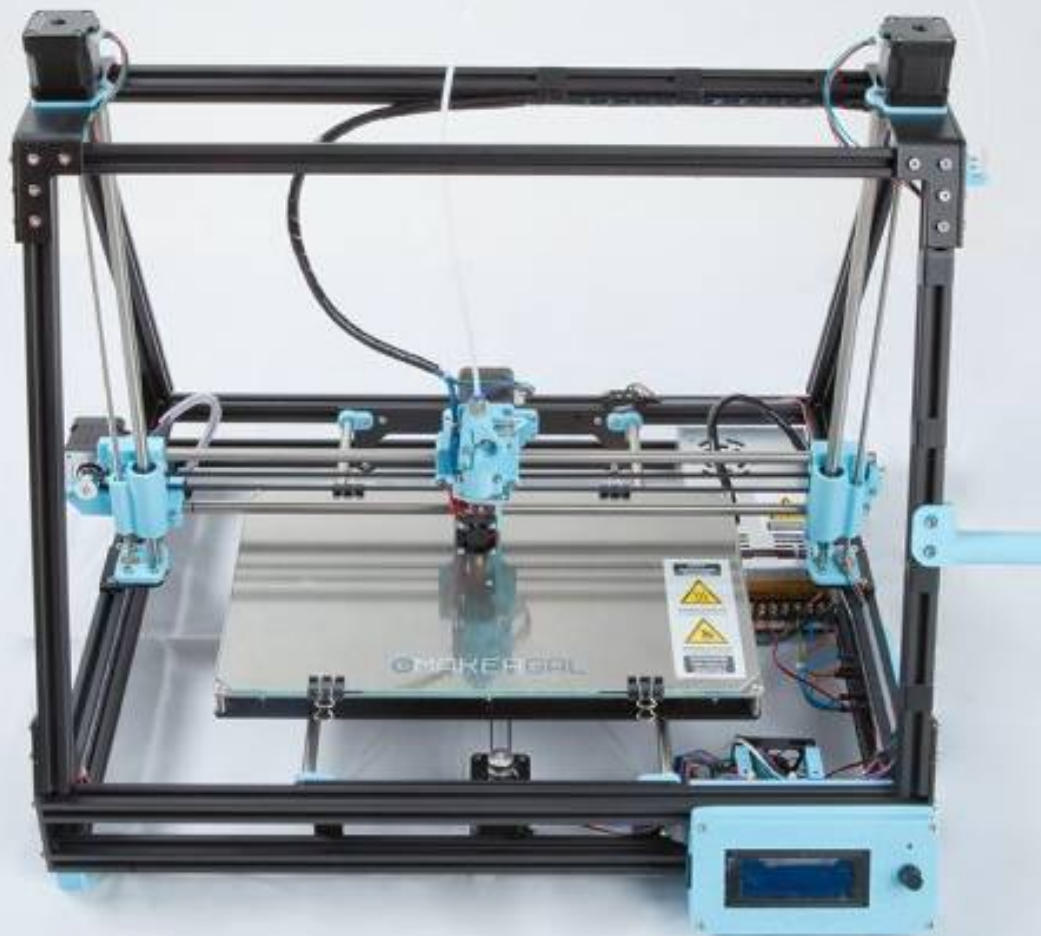
Good agreement with FE simulation within 10% error

In low Vol. Flow, tests are very sensitive to the Vol. Flow error

In high Vol. Flow, test are very sensirive to the Temp. error

MCC optimization: automatization

Mendel Max 3D XL



- Low cost machine
- Open hardware and software
- Needing to adapt tooling for needle and glue syringe